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2	Understanding Tornadic Wind Effects on Manufactured or Mobile Homes
3	through High-fidelity CFD Simulations
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22	Abstract
23	Tornado fatality rates in the Southeastern United States are higher than those in Tornado
24	Alley, despite Tornado Alley having a higher frequency of tornadoes. A major
25	contributing factor is the large number of mobile and manufactured homes (MMHs) in
26	the Southeastern states. Forensic engineering assessments of tornado damage have
27	consistently shown that inadequate anchoring of MMHs or the absence of proper
28	anchoring has been the primary cause of structural failure. To properly design an MMH
29	anchorage system to resist tornadic winds, it is imperative to have accurate knowledge
30	of the tornadic wind effects on the MMH systems. In this study, tornado-MMH
31	interactions are investigated using high-fidelity numerical simulations. The pressure
32	distribution on the MMH surface and the total forces/moments on the entire MMH
33	induced by tornadic winds are obtained. In addition, simulations are conducted to reveal
34 25	(1) the difference in tornadic wind effects between an MINH and its associated
35 26	wind effects between tornadic winds and the activation, and (2) the difference in
30 27	of these comparisons is intended to provide information on the unconservative use of
37 38	straight-line wind loading for MMHs. The simulation results (neak wind pressure and
20	total forces/moments on the MMH) are compared between the tornadic wind field and
40	straight-line wind field. The comparison indicates that the results caused by the tornado

are higher. Under a tornadic wind field, compared to the permanent home (PH), the
peak pressure and horizontal forces on the MMH are smaller because of the existence
of open space under the MMH. Although the research findings here demonstrate the
limitation of the HUD code for MMHs, a great number of simulation cases with the
related uncertainties involved will be needed to be run to improve the HUD code.

49 Keywords: Manufactured or Mobile Home, Tornado, Anchorage System,
50 Computational Fluid Dynamics, Tornado Wind Effects

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52 1. Introduction

In recent years, tornadoes have caused \$10B in property losses annually (NWS 2018), 53 although the potential is much higher. In the 2011 tornado outbreak, for example, 54 tornado-induced property loss exceeded \$20B, and 550 people were killed (FEMA 55 2012; Lott et al. 2012); the Joplin tornado alone resulted in \$2.8B in direct losses (NIST, 56 2014). On average, the tornado fatality rate is the highest in the Southeast (SE) US, due 57 to the high percentage of mobile and manufactured homes (MMHs) in the building 58 stock (Strader et al. 2019). Fatalities are 15-20 times greater in an MMH than in a 59 permanent home (PH; Sutter and Simmons 2010), with statistics for the past eight years 60 (2011-2019) showing 20-68% of fatalities in MMHs during tornadoes (NWS 2019). 61 Even though many counties in Alabama have community tornado shelters for MMH 62 residents, those shelters can only house 2-17% of residents (LaDue 2019), which is a 63 small portion of the individuals living in the 13% of housing stock that is MMHs (U.S. 64 Census Bureau 2019). 65

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During 21-22 January 2017 Southeast tornado outbreak, almost all deaths were reported 67 in MMH (Strader and Ashley 2018). Figure 1a) illustrates a MMH rolled from its 68 foundation and destroyed by the Washington County Tornado #1, which was classified 69 as an EF1 tornado (NOAA 2023). Figure 1b) shows a destroyed MMH resulting from 70 an EF1 tornado in 2017 (NOAA 2023). This particular MMH was flipped over by the 71 tornado and then destroyed. Despite the relatively low intensity of these tornadoes, they 72 still caused significant and extensive damage to MMHs. Figure 1c) shows the aftermath 73 of an EF2 tornado in 2017 tornado outbreak, where a MMH in Wilcox County was 74 completely destroyed. The entire MMH collapsed and were blown into pieces by the 75 wind of this EF2 tornado. These instances serve as compelling evidence for the 76 vulnerability of MMHs when being confronted by tornadoes, even with a low intensity. 77

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Fig. 1 Damages on MMHs due to tornado attack: a) A rolled and destroyed MMH by
Washington County Tornado #1 (NOAA 2023); b) A flipped and destroyed MMH by
Washington County Tornado #2 (NOAA 2023); c) A Destroyed MMH by Wilcox
Tornado (NOAA 2023).

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Beginning on 15 June 1976, the Department of Housing and Urban Development (HUD) 84 began to regulate the construction of all MMHs built in the US through the enforcement 85 of Manufactured Home Construction and Safety Standards (HUD codes). However, 86 state, local, and regional building codes (e.g., International Building Code, ASCE 7, 87 ACI 318, etc.) are not mandatory, and structural approval by a local inspector is 88 generally not required. In addition, the current MMH design uses wind load 89 modification from ASCE 7-88 (released in 1991), which is determined using straight-90 line synoptic winds, not based on tornadic winds. Thus, it is not surprising to see many 91 of these MMH homes failed during tornadoes. 92

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In fact, inadequate anchorage to the ground is consistently shown as the primary cause 94 of MMHs failure in post-tornado forensic engineering assessments (Roueche et al. 95 2019). Regardless of anchorage, though, Roueche's findings indicate that MMH 96 anchoring systems may not have the capacity to withstand tornadoes. In order to 97 determine a proper design for the anchorage system and reduce fatalities during 98 tornadoes, it is critical to fully understand the wind effects induced by tornadoes on 99 MMHs. Previous studies have simulated tornadoes in laboratory tornado simulators or 100 used CFD simulations to study tornadic wind effects on PHs (Selvam and Millett 2003; 101 Sengupta et al. 2008; Mishra et al. 2008; Haan et al. 2010; Hu et al. 2011; Sabareesh et 102 al. 2012; Refan 2014; Razavi and Sarkar 2018). Mishra et al. (2008) investigated the 103 pressure distribution caused by a stationary tornado on the walls and roofs of a cubic 104 105 structure. Their results indicated that the pressure distribution induced by a tornado 106 differs significantly from that induced by ABL winds in terms of both magnitude and the locations of positive and negative pressure values. Haan et al. (2010) conducted a 107 study on the tornado-induced loads on a low-rise building with a gable roof with a pitch 108 of 35° and a plan aspect ratio of 1. They found that horizontal and uplift loads were 50% 109 and 200-300% larger compared to the loading calculated based on the wind pressure 110 equation provided in ASCE7-5, respectively. Sabareesh et al. (2012) found that the 111 distance between tornado and building significantly affected the magnitude of the 112 tornado induced loads on a cubic building. Razavi and Sarkar (2018) examined the 113 effects of swirl ratio, translation speed, and the distance and orientation of a building in 114 relation to the tornado-track center. They found that the maximum loads occurred at 115 locations that were not at the immediate center of the tornado; significantly larger peak 116 load coefficients were obtained under the tornado with lower swirl ratio; peak roof 117 uplift increased with increase in translation speed when the building was on the tornado 118 path. However, little research has investigated tornadic wind effects on MMHs. To 119 bridge this research gap, the objective of this study is to investigate the wind effects on 120 MMHs induced by tornadoes and provide guidance for future wind resistance design 121 for MMHs. 122

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The remainder of the paper is arranged as follows. In Section 2, the simulated tornado 124 is introduced, and simulation setup and simulated cases, as well as grid independence 125 study, are described; in Section 3, tornadic wind effects on an MMH are extracted, in 126 terms of force coefficients, moment coefficients, and pressure on MMH's surface. The 127 128 pressure/velocity contour and streamlines in the wind field surrounding the MMH, which is associated with critical locations, are presented to explain the impact of the 129 tornado on the MMH. In Section 4, CFD simulation is run to study the interaction 130 between the simulated tornado and a permanent home (PH) associated with this MMH, 131 to reveal the difference in tornadic wind effects between an MMH and a PH. In Section 132 5, an equivalent straight-line wind field is simulated, in order to simulate its action on 133 the MMH. This reveals the difference in wind effects on the MMH between tornadic 134 winds and the equivalent straight-line winds, as the current wind design of MMHs is 135 still based on straight-line winds. Finally, conclusions are drawn, and future works are 136 described. 137

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139 2. Simulation Setup

140 **2.1 Simulated tornado**

In order to investigate the wind effects on MMHs induced by tornadoes, the data of the
Spencer, South Dakota (SD) Tornado of 30 May 1998 (hereafter, referred to as

"Spencer Tornado") is used to generate a tornadic wind field. The Spencer Tornado 143 spawned in the west of Spencer, SD, and tore through the heart of the town on the night 144 of May 30, 1998. It was rated as an F4 tornado and had a double-celled, single-vortex 145 flow structure during most periods of its lifecycle. The radar-measured velocity data of 146 Spencer Tornado were collected by Doppler on Wheels radar (Wurman, 2005; Kosiba 147 and Wurman, 2010) and the radar-measured data at 0134:23 UTC as shown in Fig. 2) 148 were used to generate the tornadic wind field successfully (Zhao et al. 2021). In this 149 study, Spencer Tornado is scaled down to an EF2 torando to examine the tornadic wind 150 loads on the MMHs. 151



Fig. 2 Velocity field of Spencer Tornado on a vertical plane (Kosiba and Wurman, 2010)

To simulate the swirling wind flow, a cylindrical computational domain is applied, as 152 shown in Fig. 3a). The radius of the computational domain is 800 m, and the total height 153 is 1100 m. The inflow is set up as the velocity inlet on the side; the outlet is set up as 154 the pressure outlet on the top. Within the United States, MMHs are categorized into two 155 primary sizes: single-wide and double-wide. Single-wide measures about 14-18 ft in 156 157 width and 70 ft in length. These units can be transported to their intended locations as a single unified structure. On the other hand, double-wide is 20 feet or wider and have 158 a similar length as the single-wide, which are transported to the construction location 159 in two separate units. In this study, a single-wide MMH structure is placed inside the 160 computational domain and set up as a rigid body, as shown in Fig. 3a). As shown in 161 Fig. 3c), the length and width of the building are 21.34 m (70 ft) and 4.27 m (14 ft), 162 respectively. The eave height is 2.74 m (9 ft) and the roof ridge height is 4.11 m (13.5 163 ft). In accordance with the HUD code, MMHs are required to maintain a minimum 164 clearance of 12 inches between the lowest member of the main frame and the ground. 165 It is common for modern MMHs to have this clearance exceeding 25 inches. For better 166 appearance, skirting is often used, which can also protect the in-ground anchoring 167 system and underbody frame to a certain degree. However, it is important to note that 168 skirting does not serve as a structural component and is not firmly connected to the 169 MMH. Consequently, it is susceptible to being blown away or damaged easily during 170 tornado events, even before the vortex arrives. Moreover, many older MMHs, 171 particularly those found in mobile home parks, lack skirting altogether. From these 172 aspects, the study only explored the scenarios assuming the absence of skirting. A open 173

space with a height of 1.016 m (40 in) is set and it is considered as a fluid domain that 174 allows the air to flow freely. The orientation of this building with respect to the x175 direction is 0 degrees, which means the long side of the building is parallel to the x176 direction, as shown in Fig. 3b). In this way, the longer dimension of the MMH is 177 perpendicular to the tangential wind direction, which is the dominated velocity 178 component at the core radius of tornado. This building orientation might be the worst 179 wind loading scenario, which is consistent with the fact that MMHs were rolled/flipped 180 when the tornado approaches to the MMHs in the direction perpendicular to their longer 181 sides in previous tornado incidents, as shown in Fig. 1a) and Fig. 1b). A transient, 182 incompressible CFD simulation is conducted. 183



Fig. 3 Computational domain, tornado translation path, and an MMH structure of
 interest. a) Computational domain; b) Tornado translation path; c) Dimensions of a
 single-wide MMH structure.

To simulate that a tornado translates and passes by the MMH, a relative motion is 187 established by moving the MMH in the opposite direction, at the same speed as tornado 188 translation, as shown in Fig. 3b). To be specific, the entire computational domain is 189 divided into several zones, with the zone including the MMH as "a rigid body zone". 190 The translation of MMH is achieved by applying a constant moving speed on the "rigid 191 body zone" (to the left in this case) and applying the layering dynamic mesh technique 192 on the two zones before and after the "rigid body zone" along the long strip, which is 193 194 treated as deforming zones, as shown in Fig. 4. In this way, the "rigid body zone" with the MMH translates through the two deforming zones and the deforming zones are 195 adjusted automatically. In the remaining zones on the bottom wall, the bottom walls are 196 set up as "moving wall" with the same speed in the same direction as the tornado 197 translation. The upper zone is set up as a stationary domain (i.e., no mesh would be 198 changed or updated). In this study, the translation speed is selected as 15 m/s, which 199

falls in the range of general tornado's translation speeds (10m/s to 30 m/s). First, the 200 simulation is run for 500 s with the MMH staying at the original place (stationary stage) 201 to simulate the action of a stationary tornadic wind field on the MMH. Then, the MMH 202 is moved to pass through the tornado (translating stage). The center of the MMH is 203 initially set up at x = 500 m in the stationary stage and then it translates along the 204 negative x direction in the translating stage. The mesh of the computational domain is 205 developed in Pointwise v18.4 and the hybrid mesh strategy is adopted. The structured 206 hexahedral grid is adopted for almost all zones except the "rigid body zone", as shown 207 in Fig. 4b), where the unstructured mesh is applied. In addition, for the "rigid body 208 zone", the t-rex mesh technique is performed around the building and above the ground. 209



a)

b)

Fig. 4 Computational domain mesh and simulation setup for tornado translation. a)
 Horizontal view; b) Vertical view.

It is well-known that it is critical to properly deal with turbulence modeling in CFD 212 simulations. Reynolds-averaged Navier-Stokes (RANS), Large Eddy Simulation (LES), 213 Wall-Modeled LES (WMLES), and Detached Eddy Simulation (DES) are all CFD 214 methods used for simulating turbulent flows. RANS solves the time-averaged Navier-215 Stokes equations and the computation cost is not expensive, but can only provide the 216 statistical information about the turbulent flow field. LES is a technique that resolves 217 the large-scale turbulent structures while modeling the smaller, unresolved scales and 218 it is particularly suitable for capturing the dynamic features of turbulence, such as 219 vortices and coherent structures. WMLES is an approach that combines LES with a 220 wall model (RANS) to handle the near-wall region of the flow more efficiently. DES is 221 a hybrid approach that combines the RANS and LES methodologies to capture both the 222 attached and detached turbulent boundary layer regions. It applies LES in regions of 223 the flow where the turbulence is strong and unsteady, while using a RANS model in 224 regions where the turbulence is weak and steady. Despite different ways to deal with 225 turbulence setup in CFD simulations, some previous tornado simulation research did 226 successfully obtain solid results by using Large Eddy Simulation (LES), such as tornado 227 wind filed simulation (Ishihara et al. 2011; Natarajan and Hangan 2012), and tornado-228 building interaction simulation (Sengupta et al. 2008; Liu et al. 2018). Therefore, LES 229 with a WALE (wall-adapting local eddy-viscosity constant, Cwale=0.325) subgrid 230 model is directly applied to conduct the CFD simulation in this study (Nicoud and 231 Ducros, 1999). The segregated implicit solver is used to solve the transient, 232 incompressible flow with a Semi-Implicit Method for Pressure Linked Equation-233 Consistent (SIMPLEC) method for Pressure-velocity Coupling, as the SIMPLEC 234

scheme usually has a better convergence than Pressure-Implicit with Splitting of 235 Operators (PISO) (Van Doormaal and Raithby, 1984; Hangan and Kim 2008). In 236 addition, the simulation applies the Least Squares Cell Based scheme for Gradient, 237 which is used to discretize the convection and diffusion terms in the flow conservation 238 equations, the second-order discretization scheme for the pressure equation, and the 239 bounded central differencing scheme for momentum convection-diffusion equation 240 (Anderson and Bonhaus, 1994; Barth and Jespersen, 1989; Leonard, 1991). The 241 bounded second-order implicit method with a time step of $\Delta t = 0.02s$ is used for time 242 discretization for the stationary stage and then the second-order implicit method is used 243 for the translating stage. The density of 1.225 kg/m³, the temperature of 288.15 K, and 244 the dynamic viscosity of $1.789 \times 10-5$ kg/(s*m) are adopted at the inlet and outlet and 245 considered as the initial condition for the entire computational domain. In this study, 246 247 the maximum Courant Number in the simulation is 0.7061 to ensure that the stability condition is met. The pressure of 95000 N/m² is assumed as the inner pressure of the 248 MMH, which is considered to be constant during the entire calculation. A pressure 249 deficit curve is applied at pressure-outlet as the pressure boundary condition, as shown 250 251 in Eq. (1).

 $P = \begin{cases} -9000 \ Pa, r \le 40 \ m \\ -4047 e^{-0.002972 * r} - 5393 e^{0.0001537 * r}, r > 40 \ m \end{cases}$ where *P* is the static pressure at the radius of *r*. (1)

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2.2 Simulated cases 255

In order to characterize tornadic wind effects on MMHs, three cases are simulated in 256 this study, as listed in Table 1. Case 1 simulates an MMH with no skirting between the 257 first-floor elevation and the ground; Case 2 simulates an associated permanent home 258 (PH, has the same geometry but the open space in Case 1 is closed and considered as 259 the structural component) that experiences the same tornadic winds as in Case 1; and 260 Case 3, the MMH (same as in Case 1) is placed in an equivalent straight-line wind field 261 (adopting the horizontal wind speed at the height of 10 m in the tornadic wind as the 262 reference wind speed in the straight-line wind field) to investigate the difference in 263 wind effects on the MMH between tornadic winds and straight-line winds, as the 264 current wind design of MMHs is based on straight-line winds. For Case 2, the 265 translation of PH is set up in the same way as in Case 1. 266

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Table 1. Simulated cases to investigate wind effects on MMHs.

Case #	Simulation Description
Case 1	MMH with no skirting is placed in a tornadic wind field
Case 2	The associated PH is placed in the same tornadic wind field
Case 3	MMH with no skirting is placed in the equivalent straight-line wind field

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2.3 Independence study of grid 270

To examine the grid independence, three simulations are run. In the first simulation, the 271 number of cells is about 3 million (coarse mesh, thickness of the first layer on structure 272 surface and ground = 0.005 m); In the second simulation, the number of cells is about 273 274 5 million (thickness of the first layer on structure surface and ground = 0.003 m); In the third simulation, the number of cells is about 8 million (thickness of the first layer on 275 structure surface and ground = 0.002 m). After the simulations become stable, the 276 space-averaged tangential velocity profile at the height of 80 m is extracted from each 277

simulation and is presented in Fig. 5. The three profiles follow the same trend, and the 278 differences in the maximum tangential velocity are 0.91% and 1.62%, respectively, 279 when taking "Coarse mesh" as the baseline, while all the three simulations achieve the 280 same core radius. To balance the computational cost and computational accuracy, the 281 "Coarse mesh" is adopted for the following simulations. The mesh produced by 282 Pointwise was evaluated by the mesh quality evaluation tool in FLUENT. The mesh 283 has a minimum orthogonal quality of 0.028 and a maximum aspect ratio of 34.6, which 284 fall in the range of suggested values by FLUENT (> 0.02 and <35, respectively). Based 285 on the previous simulation (Zhao et al. 2021) and checking through animation, at 450s, 286 the formation of the tornado vortex is observed. By comparing the tangential velocity 287 profiles at 500 s and 450 s as shown in Fig. 5d), it is found that the maximum difference 288 in the tangential velocity profile is less than 5%, which means the formed tornado 289 290 vortex becomes steady. Therefore, the duration of the stationary stage is set as 500 s. 291



Fig. 5 Tangential velocity profiles extracted from the simulations with different cell
numbers for independence study of grid and simulation duration. a) Coarse mesh; b)
Fine mesh; c) Finer mesh; d) t =450 s & 500 s.

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296 **3. Simulation Results and Discussion**

297 3.1 Simulated tornadic wind field

To demonstrate the flow structure of the simulated tornadic wind field, the streamlines and contour of pressure on the horizontal plane at z = 80 m and on a vertical plane through tornado center (at x = 0 m) are extracted and presented in Fig. 6. In Fig. 6a), only one large vortex is observed in the central area, verifying that the tornado possesses a single vortex. The static pressure at the outer region of the tornado is around -6300

 N/m^2 , and it gradually decreases along the radius to -9300 N/m^2 at the tornado center. 303 In Fig. 6b), it is observed that a downdraft is formed at the center and touches the ground, 304 while an updraft is formed in the surrounding area, forming two different circular 305 regions, which indicates a double-celled flow structure. Based on the above 306 observations, the simulated tornado is a double-celled single-vortex tornado. However, 307 it should be noted that as the MMH's height is relatively small, close to the ground, the 308 wind field around the MMH may be more turbulent than that at higher elevations, with 309 a more complicated flow structure. 310



Fig. 6 Streamlines and contour of pressure in wind field. a) On a horizontal plane; b) On a vertical plane.

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314 3.2 Tornadic Wind Effects on MMH (Case 1)

315 **3.2.1 Force and Moment Coefficients**

To find the total actions of the tornado on the MMH, the instantaneous force/moment coefficients are obtained when the MMH moves from one side of the tornado to the other side. The total forces and moments exerted on the entire MMH are calculated by integrating the static pressure acting on the surface of the building. Then, the force coefficients along the x, y, and z axes and the moment coefficients about the three axes are calculated as follows:

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$$CF_x = \frac{F_x}{\frac{1}{2}\rho V^2 S}, CM_x = \frac{M_x}{\frac{1}{2}\rho V^2 Sh}$$
 (2)

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$$CF_{y} = \frac{F_{y}}{\frac{1}{\rho}V^{2}S}, CM_{y} = \frac{M_{y}}{\frac{1}{\rho}V^{2}Sh}$$
(3)

$$CF_{z} = \frac{\frac{2}{F_{z}}}{\frac{1}{\rho}V^{2}S}, CM_{z} = \frac{\frac{M_{z}}{M_{z}}}{\frac{1}{\rho}V^{2}Sb}$$
(4)

where F_{sub} is the total force along each axis, M_{sub} is the total moment about each axis through the building center, ρ is the air density, V is the maximum space-averaged resultant horizontal wind velocity at the height of 10 m and at the core radius of the tornado (determined when no buildings are present in the tornadic wind field), S is the projected area on the longer side, h is the height of roof ridge, and b is the longer dimension of the MMH.





Figure 7 presents the instantenous coefficients of the forces acting on the MMH in Case 334 1. CF_x and CF_y are the force coefficients along the x and y directions (horizontal 335 directions), while CF_z represents the coefficient of the total force along the z direction 336 (vertical direction) acting on the entire building (the sum of the force acting on the top 337 of the roof and the force acting under the floor bottom). The horizontal axis of Fig. 7 338 represents the duration of tornado translation (i.e., the period during the MMH moves 339 from one side of the tornado to the other side in the simulation). As shown in Fig. 7a), 340 as the MMH moves to the left (towards the tornado center), the three force coefficients 341 gradually increase and reach their respective first peaks simultaneously at around t =342 25 s, when the MMH is very close to the core radius. After the building passes the core 343 radius and approaches the tornado center, the absolute values of all three force 344 coefficients decrease gradually with the decreasing relative distance to the tornado 345 center. The building arrives at the tornado center at t = 33.33 s. After the building passes 346 the tornado center, these values switch to increase with increasing relative distance and 347 reach their peaks when the MMH reaches the core radius on the other side of the tornado 348 (at around t = 42 s). Among all the three force coefficients, CF_z is not dominant, which 349 is a major difference compared to that observed on a permanent house, as shall be 350 elaborated in Section 4; In fact, CF_{y} is much greater than CF_{x} and CF_{z} . In addition, the 351 sign of CF_{v} changes from positive (pointing to the positive y direction) to negative 352 (pointing to the negative y direction) when the building passes the tornado center from 353 one side of the tornado to the other side, which are consistent with the direction change 354 of the tangential velocity component (a counterclockwise vortex in the North 355 Hemisphere). 356

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From the above results, CF_{ν} is the dominant force coefficient, while CF_z is much 358 smaller. Does this mean that the uplift force (the force in the vertical direction) is too 359 small to damage the MMH? To answer this question, CF_z acting on the roof (designated 360 as " CF_z roof") and CF_z acting under the floor bottom (designated as " CF_z bot") are 361 extracted and presented in Fig. 7b), along with CF_z (the sum of the CF_z roof and CF_z 362 bot). Compared to CF_z , CF_z roof and CF_z bot present much larger peak values (3.1 and 363 -3.2, respectively). During the entire period, CF_z roof and CF_z bot are applied in the 364 opposite direction, while the magnitudes are very similar, which indicates that the 365 pressure on the surface is mainly caused by the atmospheric pressure in the tornadic 366

wind field (the contribution from aerodynamic pressure is minimal). During the entire 367 period of tornado loading, CFz roof remains positive which is an upward force to lift 368 the roof up, while CF_z bot remains negative, which is a downward force to pull the floor 369 bottom down. The upward force acting on the roof and the downward force acting on 370 the floor bottom of MMH are associated with negative pressure on the two surfaces. 371 The negative pressure here is attributed from the large atmospheric pressure drop at 372 tornado center and the aerodynamic pressure due to the flow acceleration when the flow 373 passes above and underneath the MMH, although the impact of aerodynamics of the 374 structure are minimal. In summary, although the total force along the z direction acting 375 on the entire MMH is not large, it does not mean that the MMH is not damaged by the 376 force in the vertical direction. In fact, the structural body of the MMH experiences one 377 pair of large tensile force along the vertical direction for a certain period (when tornado 378 379 core passes the building); The significant uplift force on the roof and the downward force on the floor bottom may cause severe damage to the roof, the floor bottom, and 380 roof-wall and floor-wall connections. The damage to the roof and roof-wall connection 381 can result in some openings on the roof of MMH, which may further damage properties 382 383 inside the building. This finding is consistent with the fact that the damage to roof is the most common failure mode for MMHs during tornado incidents. 384





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Fig. 8 Moment coefficients when the MMH moves from one side of the tornado to the other side

As shown in Fig. 8, when the building moves from the right side of the tornado to the 389 left side, the changing trend of the magnitudes of moment coefficients are similar to the 390 force coefficients. During the tornado attack, the sign of CM_{y} and CM_{x} changes from 391 negative to positive when the building passes the tornado center, which indicates that 392 MMH is always bent toward tornado center and is bent toward the tangential direction. 393 It is worth noting that CM_z is always positive when MMH is outside the core radius but 394 fluctuates around 0 when MMH is inside the tornado core. This indicates that MMH is 395 rotated counterclockwise, which is the same as the rotation of the tornado 396 (counterclockwise). On the other hand, due to the low wind speed and high turbulence 397 of the flow inside the tornado core, MMH may be rotated to different direction when it 398 is in the tornado core region. The fact that all force and moment coefficients present 399 peak values near the core radius demonstrate that MMH is likely to experience more 400 severe damage when it is around the core radius. 401

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403 3.2.2 Pressure Distribution and Streamlines in Wind Field around the MMH

Figure 9 presents the contours for pressure, velocity, and streamlines on a vertical plane

and a horizontal plane through the MMH when the MMH moves to the core radius for 405 the first time. In Fig. 9a), it is observed that partial incoming air flows the open space 406 under the MMH, while the other parts of incoming air flow over the roof and on the 407 two sides of the building. The stagnation point is nearly at the middle point of the 408 409 windward wall and the maximum pressure is found at this stagnation point, which is around -6300 Pa. The negative value (-6300 Pa) is due to the fact that the atmospheric 410 pressure in the entire tornadic wind field is lower than standard atmospheric pressure. 411 Behind the MMH, a large turbulent area is formed near the leeward wall and negative 412 pressure is present in this area, which is about -9400 Pa. The disturbed airflow area by 413 the presence of the MMH (Wake Area) is above the open space below MMH and the 414 maximum height of this area is a little higher than the MMH's ridge. In Fig. 9b), the 415 speed of incoming air decreases due to the blockage of the MMH as it approaches the 416 windward wall, and then it accelerates to flow over the MMH. The maximum velocity 417 418 is found over the roof and in the open space below MMH, which is about 80 m/s. The wind speed in the Wake Area is lower than 2 m/s (near the leeward wall and leeward 419 roof). On the horizontal plane, as shown in Fig. 9c) and Fig. 9d), winds acting on the 420 421 MMH with an angle of 30 degree and accelerate to pass the two corners of the MMH. This results in high pressure on the windward wall (Wall AB) and low pressure on all 422 other surfaces, as shown in Fig. 9e). It is noted that the maximum negative pressure 423 occurs at the corner between the windward wall and roof (on the roof), the corner 424 between windward wall and floor (on the floor) due to the fact that vortices are formed 425 when air flows over these corners. 426





e)

Fig. 9 Contours for pressure, velocity and streamline when the MMH is near the core
radius: a) Contour of pressure and streamline on the YZ plane through MMH; b)
Contours for velocity magnitude and streamline on the YZ plane through MMH; c)
Contours for pressure and streamline on the XY plane through MMH at the height of 3
m; d) Contours for velocity magnitude and streamline on the XY plane through MMH
at the height of 3 m; e) Contours for pressure on MMH's surface.

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Based on the Manufactured Home Construction and Safety Standards, for MMHs, for 434 Wind Zone I, the main wind-force resisting component must be designed for horizontal 435 wind pressure of not less than 15 psf (718 Pa) and a net uplift roof pressure of not less 436 than 9 psf (431 Pa). For Wind Zones II and III, the design wind loads refer to ASCE 7-437 88, "Minimum Design Loads for Buildings and Other Structures". For a fifty-year mean 438 recurrence interval, the design wind speeds of 100 mph and 110 mph are applied for 439 Wind Zone II and for Wind Zone III, respectively. The associated design wind pressure 440 441 can be calculated by the equation specified in ASCE7-88, as shown in Eqs. (5) & (6).

442 443

$$P = q * G_h * C_p - q_h (GC_{pi})$$

$$q(q_h) = 0.00256 * K_z * (I * V)^2$$
(5)
(6)

where *P* is the wind pressure (psf), $q(q_h)$ is velocity pressure, *V* is the wind speed, I = 1.07 for areas 100 miles away from the coast and 1.11 for areas at the hurricane oceanline, $K_z = 0.8$, $G_h = 1.32$, $GC_{pi} = +/-0.25$, and $C_p = 0.8$ (windward wall), -0.5(leeward wall), -0.7(side wall), -0.2(windward roof), -0.7(leeward roof).

448

For a MMH that is located in New Orleans near the hurricane oceanline, which in Wind
Zone III (HUD), based on the equations above, the associated design wind pressure,
force/moment coefficients are obtained, as listed in the Tables 2&3.

452

Table 2 Wind pressure based on ASCE 7-88 & ASCE 7-22.

	ASCE 7-88 (kPa)	ASCE 7-22 (kPa)	Simulation (kPa)	
Windward wall	1.83	1.81	-1.34	
Leeward wall	-1.28	-1.38	-2.64	
Sidewall	-1.66	-1.68	-3.90	
Windward roof	-0.72	-0.93	-5.20	
Leeward roof	-1.66	-1.49	-3.82	

454

Table 3 Force/moment coefficients based on ASCE 7-88 & ASCE 7-22.

	ASCE 7-88	ASCE 7-22	Simulation
CF_x	0	0	0.28

CF_y	1.07	0.83	1.16
CF_z	0.72	0.82	3.20
CM_x	0.37	0.25	0.59
CM_y	0	0	0.63
CM_z	0	0	0.15

456

For comparison, the design wind pressure based on the latest ASCE 7-22 "Minimum
Design Loads for Buildings and Other Structures" is calculated and the related
equations are listed in Eqs. (7) & (8). The associated design wind speed at the same
location (New Orleans) is 138 mph.

461 462

$$P = q * K_d * G * C_p - q_i K_d (GC_{pi})$$
⁽⁷⁾

$$q(q_h) = 0.00256 * K_z * K_{zt} * K_e * V^2$$
(8)

463 where $K_d = 0.85$, G = 0.85, $K_z = 0.85$, $K_{zt} = 1$, $K_e = 1$, and $GC_{pi} = +/-0.55$ 464 (partically enclosed building). The C_p values are the same as the ones used in Eq. (5). 465 For the same MMH, the associated design wind pressure/force coefficients are also 466 listed in the Tables 2 &3. In addition, it is worth to note that the added Chapter 32 467 Tornado loads in the ASCE 7-22 is not applicable as it is only for Risk Category III and 468 IV buildings (MMH is rated as Risk Category II).

469

470 On the other hand, in the associated tornadic wind field, the obtained maximum wind pressure is -5237 Pa, which occurs on the roof; and the maximum force/moment 471 472 coefficients are 1.16 (CF_y), 3.2 (CF_z roof), and 0.59 (CM_x), respectively. By comparing the results from tornadic wind field with the results based on ASCE 7-88 in Tables 2&3, 473 it shows that both wind pressure and forces on the MMH are more significant than the 474 475 design wind load, especially on the roof. For the results based on ASCE 7-22 in Tables 2&3, the design wind pressure on leeward wall, sidewall, and windward roof as well as 476 force coefficient along z-direction are amplified over ASCE 7-88. However, they are 477 still much lower than the tornadic wind loads. In fact, the high wind pressure on the 478 479 roof is consistent with the observation that the roof of MMHs is often found to be damaged. The difference of the results in Table 3 from those obtained in the tornadic 480 winds is actually caused by the improper values of C_p . Currently, the C_p value specified 481 in ASCE 7 is based on the assumption of straight-line winds (atmospheric boundary 482 layer wind), not tornadic winds. In fact, the C_p values are completely different for each 483 wall/roof under tornadic winds. In addition, the C_p value in ASCE was obtained based 484 on the assumption that the structure of interest is built from the ground, with no "air 485 gap" between the bottom of the building and the ground. In reality, for MMHs, there is 486 an "air gap", which significantly changes the aerodynamics around the MMHs. This 487 makes the C_p values different between the MMHs and regular civil structures. 488

489

490 4 Comparison of Tornadic Wind Effects between MMH and Permanent House 491 (PH) (between Case 2 and Case 1)

Figure 10 presents the coefficients of the forces/moments acting on the associated PH 492 493 (Case 2) under the same tornadic wind field as in Case 1. As shown in Fig. 10a), as the PH moves to the left (towards tornado center), CF_x , CF_y and CF_z gradually increase and 494 reach the first peaks simultaneously at around t = 24 s. After the building passes the 495 496 tornado center, CF_y and CF_z keep increasing with increasing relative distance and reach the maximum peaks when the PH reaches the core radius on the other side of the tornado 497 (at around t = 45 s). Among all the three force coefficients, peak CF_z is dominant, which 498 has also been observed in previous studies on a gable-roofed house (Haan et al., 2010). 499

This is a distinct difference in tornadic wind effects between an MMH and a PH. This 500 is because CF_z in Case 2 only needs to account for the force acting on the roof since a 501 PH sits on the ground, while CF_z in Case 1 accounts for the forces acting on both the 502 roof and the floor bottom because of the open space between the MMH and the ground. 503 In fact, CF_z in Case 2 is similar to CF_z roof in Case 1. Compared to Case 1, the CF_x and 504 CF_{v} in Case 2 are about 1.33 times and 1.18 times of CF_{x} and CF_{v} in Case 1, 505 respectively, which will be reasoned later. Figure 10b) shows the moment coefficients 506 of PH and the peak values also occur near the core radius. To validate the CFD 507 simulation results, the obtained force coefficients are compared from the those obtained 508 from experimental testing (Haan et al., 2010). In their study, one-story gable roof 509 building (91 mm (length) X 91 mm (width) X 36 mm (eave height)) was tested in the 510 tornado simulator at Iowa State University. A total of five different tornado vortices 511 512 were simulated to pass through the gable roof building and the range of force coefficients were reported as CF_{v} : 1.2-1.8; CF_{z} : 2.2-3.8. The maximum values of CF_{v} 513 (1.26) and CF_z (3.22) in numerical simulation of this present study do fall in the range 514 of the experimental results, which further validates the numerical simulations in this 515 516 study.



Fig. 10 Force/Moment Coefficients on PH induced by tornadic winds (Case 2). a)
Force coefficients; b) Moment coefficients.

519

Figures 11 presents the distributions of pressure, velocity, and streamlines when the PH 520 is at the core radius. In Fig. 11a), it is observed that the stagnation point is nearly at 1/3521 of the eave height, lower than in Case 1. After the air passes the PH, a larger turbulent 522 area is formed on the leeward wall side than in Case 1. Unlike Case 1, all the incoming 523 air passes the PH through the roof. As shown in Fig. 11c) and Fig. 11d), the flow pattern 524 on the horizontal plane is similar to the MMH case. However, the velocity magnitude 525 in the most area around the PH are all larger than the values in the MMH case, which 526 is because air is accelerated more significantly in Case 2 than in Case 1 since air has 527 more paths to pass through in Case 1. Accordingly, as shown in Fig. 11e), both the 528 highest and lowest values of negative pressure on the building surface are larger in the 529 PH case. This difference is caused by the existence of the open space under the MMH 530 that allows air to flow through in Case 1, which will not compress the air that much and 531 thus the velocity increase is not much, leading to lower pressure. The lower value in 532 CF_{v} in Case 1 is because the upstream velocity in front of the windward wall (Wall AB) 533 is not reduced that much due to the fact that air has one more path to flow through 534 (underneath the MMH); The lower value in CF_x in Case 1 is because the incoming air 535 can flow through roof, two sides of the MMH, and underneath the MMH, and thus the 536 acceleration of velocity on the two sides (Wall AD and Wall BC) of the MMH is not 537

that much (streamlines on the two sides of the building are not compressed that much).
Then the pressure on Wall AB decreases due to the change of stagnation points and the
negative pressure on Wall CD decreases due to the decreased pressure in the leeward
direction since the speed of incoming flow decreases.

542



e)

Fig. 11 Contours for pressure, velocity and streamline when the PH is near the core
radius: a) Contours for pressure and streamline on the YZ plane through PH; b)
Contours for velocity magnitude and streamline on the YZ plane through PH; c)
Contours for pressure and streamline on the XY plane through PH at the height of 3 m;
d) Contours for velocity magnitude and streamline on the XY plane through PH at the
height of 3 m; e) Contours for pressure on PH's surface.

549

550 **5** Comparison of Wind Effects on MMH Induced by Tornadic Winds and 551 Equivalent Straight-line Winds (between Case 1 and Case 3)

552 5.1 Simulation Setup for Producing Equivalent Straight-line Wind Field

For comparison, an equivalent straight-line wind field is established. The height, width
and length of the flow field are 100m, 400m and 600m, respectively. The center of the
MMH is 200 m away from the velocity inlet and 400 m away from the pressure outlet.
Large eddy simulation (LES) is applied to obtain the wind effects of straight-line winds
on the MMH. The velocity profile applied at the velocity inlet (V) is governed by

558

$$V = V_r \times \left(\frac{z}{H_r}\right)^{0.2} \tag{7}$$

where H_r denotes the reference height. In this case, it is 10m, which is the height applied in tornadic wind field to capture the space-averaged velocity. V_r is the velocity at the reference height H_r . In this simulation, $V_r = 54.5 m/s$, which is the same as the horizontal resultant velocity at the height of 10m in tornadic wind field. The turbulence intensity and integral length scale of turbulence are defined based on Eq. 26.11-7.SI and Eq. 26.11-9.SI in the ASCE 7-22, as shown below.

566

$$I_{\bar{z}} = c \left(\frac{10}{\bar{z}}\right)_{-}^{1/6}$$
(8)

567
$$L_{\bar{z}} = l \left(\frac{\bar{z}}{10}\right)^{\bar{z}}$$
(9)

where c = 0.3, $\bar{\varepsilon} = 1/3$, l = 97.54 m are terrain exposure constants according to Table 568 26.11-1 in ASCE 7-22 (ASCE 7-22), and \bar{z} is the equivalent height of the building 569 570 defined as 60 percent of the total height but not less than 9.14 m. It is worth noting that the National Weather Service (NWS) has recently implemented issuing wireless 571 emergency alerts (WEAs) to individuals' cell phones for severe thunderstorms 572 (destructive damage threat) with expected winds of at least 80 mph (35.71 m/s). The 573 wind speed in this simulation is much higher than 35.71 m/s and thus would trigger the 574 issuance of WEAs. 575

576

577 5.2 Comparison of Wind Effects Induced by Tornadic Winds and Equivalent 578 Straight-line Winds

The mean force/moment coefficients on the MMH in Case 3 are collected over 60 s, as 579 shown in Table 3. It is found that all the force/moment coefficients in Case 3 are much 580 smaller than those in Case 1. To be exact, CF_{y} and CM_{x} in Case 1 are 87% and 88% 581 higher than those in Case 3. These findings indicate that the MMH may not be able to 582 survive from tornados based on the current wind design code, which is based on 583 straight-line winds, although many manufacturing companies state that the MMH is 584 585 safe to resist hurricane winds. In addition, the force acting on the floor bottom ($CF_{z \ bot}$) is much greater than the force acting on the roof $(CF_{z \ roof})$ in the straight-line wind field. 586 This is because the pressure under straight-line wind field is mainly caused by 587 aerodynamic force, related to the flow pattern modification and accordingly velocity 588 change. To be specific, the air flow under the floor bottom is compressed more severely 589 than that over the roof, leading to higher velocity acceleration under the floor bottom 590 and accordingly lower pressure (larger negative pressure). 591

592 593

Table 3. Mean force coefficients and moment coefficients in Case 3

CF_x	CF_y	CF_z	CF_{z_roof}	CF_{z_bot}	CM_x	CM_y	CM_z
0.0022	0.62	-0.33	0.25	-0.58	-0.32	-0.0039	-0.0009

594

Figure 12 presents the contours for mean pressure, mean velocity magnitude and streamlines for the MMH in the straight-line field. The mean values are averaged over the collected instantaneous values collected in 60 s during the simulation. Compared to

Case 1, the maximum values of positive pressure and negative pressure in the straight-598 line field (-3165 Pa and 1864Pa from Fig. 12a)) are much higher than the respective 599 values in the tornadic wind field (-10421 Pa and -6357 Pa). This is due to the different 600 flow nature of tornadic wind field and straight-line wind field. For the tornadic wind 601 field, partial air through open space under MMH goes up near the leeward wall due to 602 the vertical velocity components. Since the straight-line wind does not have the vertical 603 velocity as in the straight-line wind field, the air keeps flowing horizontally after 604 passing the open space. This results in the low wind speed in the vortex shedding area 605 (negative pressure presents) and this area is much larger than that in the tornadic wind 606 field. On the horizontal plane, vortex shedding mainly occurs at Corner A and Corner 607 B, and also occurs behind Wall CD. In addition, the wind flow is symmetric, which 608 results in CF_x to be close to zero. The pressure on the MMH's surface in the straight-609 line wind field is similar to the distribution in the tornadic wind field but the magnitude 610 is smaller. The similar distribution is because in the tornadic wind field the flow at core 611 radius presents nearly symmetric pattern in the horizontal direction due to the large 612 radius of curvature, which is closed to the straight-line wind field. 613

614





Fig. 12 Contours for mean pressure, mean velocity and streamline when the MMH is in the straight-line wind field: a) Contours for pressure and streamline on the YZ plane through MMH; b) Contours for velocity magnitude and streamline on the YZ plane through MMH; c) Contours for pressure and streamline on the XY plane through MMH at the height of 3 m; d) Contours for velocity magnitude and streamline on the XY plane through MMH at the height of 3 m; e) Contours for pressure on MMH's surface.

621

622 6. Conclusions

In this paper, the wind effects induced by a tornado on an MMH is investigated using CFD simulation and reveal (1) the difference in tornadic wind effects between an MMH and its associated PH (home with classical on-site construction), and (2) the difference in wind effects between tornadic winds and the equivalent straight-line winds. After comparing force coefficients, moment coefficients, pressure contours and velocity contours and streamline in each case, the following conclusions are drawn.

- 1. Characterizing the forces on an MMH under tornadic winds. When tornadic winds pass an MMH, the forces in the horizontal directions (F_x and F_y) are greater than the total force in the vertical direction (F_z). Although the total force along the vertical direction acting on the entire MMH seems small, the uplift force acting on the roof and the downward force acting on the floor bottom are significant, much greater than F_x and F_y . They can cause damage to the roof and floor bottom; they can apply significant tensile forces on the joints/connection.
- Comparing the tornado-induced forces/pressure on an MMH and PH.
 Compared to a PH with the same geometry under tornadic winds, the total force
 along horizontal direction acting on an MMH is smaller than that for a PH under
 the same tornadic winds, because of the existence of open space under MMH make
 the flow smoother; peak pressure on an MMH under tornadic winds is also smaller,
 because of the higher wind speed around PH.
- 3. Comparing the forces on an MMH between straight-line winds and tornadic 642 winds. Compared to an MMH under straight-line winds, the forces acting on the 643 644 roof and floor bottom along the vertical direction under tornadic winds are much larger, as the pressure on MMH's surface is caused by both high wind speed and 645 low negative pressure due to atmospheric pressure drop. In addition, the total force 646 647 along horizontal direction is also larger for an MMH under the tornadic winds. Related to design wind load for MMH, a factor may be introduced to compensate 648 the underestimated wind load caused by tornadoes. 649
- 650

In the future, the obtained findings on MMH in both tornado and straight-line fields

will be used to modify the current wind design for MMHs and to design the in-ground
anchoring system for MMHs. Also, parametric studies will be conducted to investigate
the influence of building orientation on the wind loading induced by tornadoes.

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656 Data availability

- Some or all data, models, or code generated or used during the study are available fromthe corresponding author by request.
 - 1. Numerical tornado models in ANSYS FLUENT
 - 2. Data post-processing MATLAB code
- 660 661

659

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