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**Research to Develop Bar Screens
for Guiding Juvenile Salmonids Out
of Turbine Intakes at Low Head Dams
on the Columbia and Snake Rivers,
1977-79**

by

**Richard F. Krcma, Winston E. Farr,
and Clifford W. Long**

April 1980

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Coastal Zone and Estuarine Studies

RESEARCH TO DEVELOP PASSIVE BAR SCREENS FOR GUIDING JUVENILE SALMONIDS OUT
OF TURBINE INTAKES AT LOW HEAD DAMS ON THE COLUMBIA AND SNAKE RIVERS,
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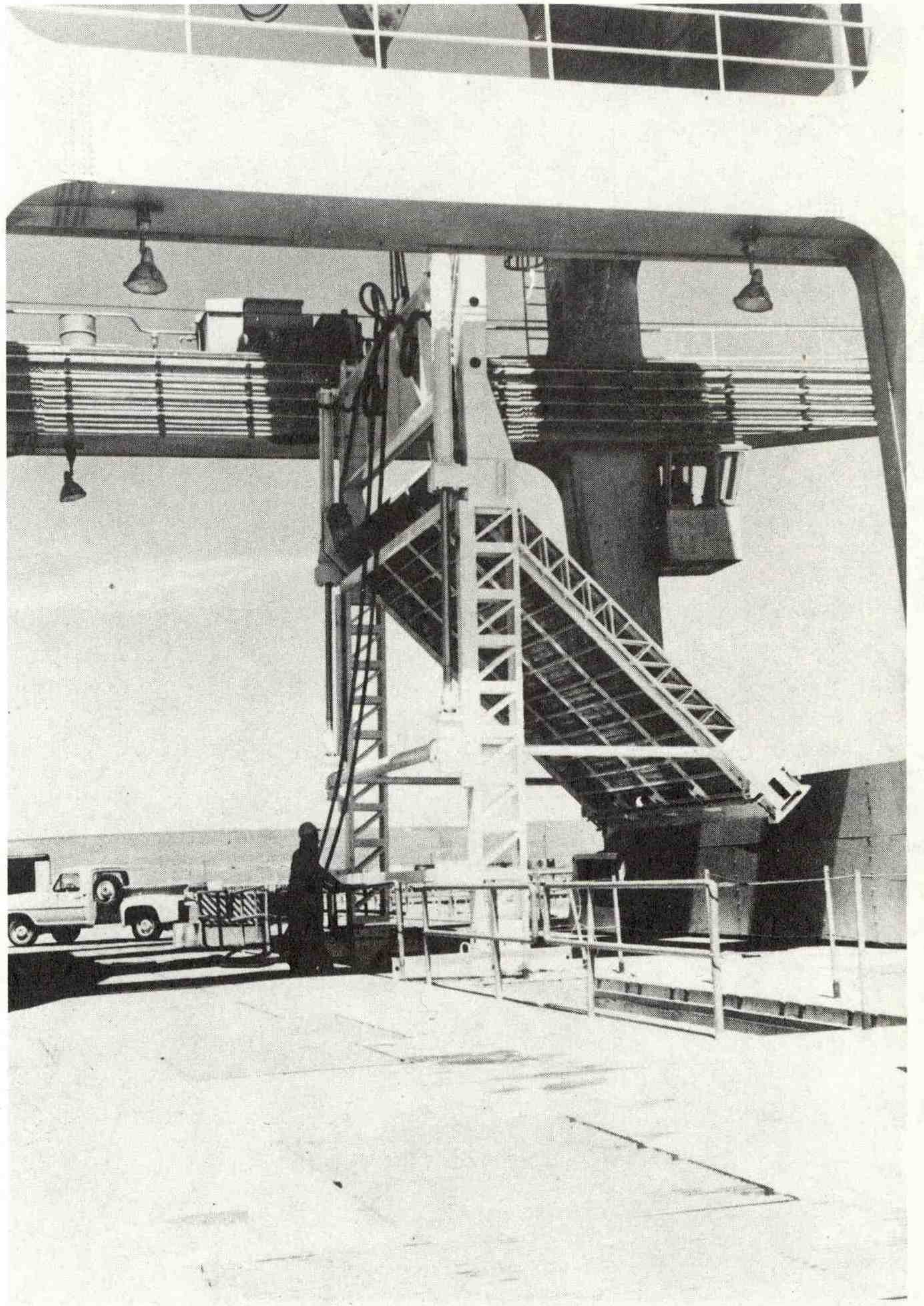
INTRODUCTION

Since 1975, the National Marine Fisheries Service (NMFS), under contract to the U.S. Army Corps of Engineers (CofE), has been conducting research to develop an improved fish protection system for use at Bonneville Dam, McNary Dam, and other CofE dams on the main stem of the Columbia and Snake Rivers. Part of the research objectives called for developing a less expensive (passive) screening system (bar screen) that could be substituted for the submersible traveling screen (STS) presently used to guide fish (mainly Pacific salmon, Oncorhynchus spp., and steelhead, Salmo gairdneri), out of turbine intakes at hydroelectric dams (Fig. 1) (Long and Krema 1969; Farr 1974). This is the final report describing research conducted under Corps Contracts No. DACW57-79-F-0163 and DACW57-79-F-0274.

To reduce the losses of oceanbound fingerling salmonids a system for collecting the fish at upstream dams, transporting them around intermediate dams, and releasing them back into the Columbia River at a safe site below Bonneville Dam has been introduced on the Snake and Columbia Rivers (Fig. 2). By bypassing dams, losses due to turbine activity, predation, nitrogen supersaturation, pollution, and delays in passing through large reservoirs are avoided. Screening of the turbine intakes is an important part of the collection system.

The first phase of the study to develop the bar screen was conducted under controlled laboratory conditions. The second phase utilized the findings of the laboratory tests to design prototype screens for testing at dams on the Columbia.

Figure 1. The submersible traveling screen now in general use to guide oceanbound juvenile salmonids out of turbine intakes of dams on Columbia and Snake Rivers.



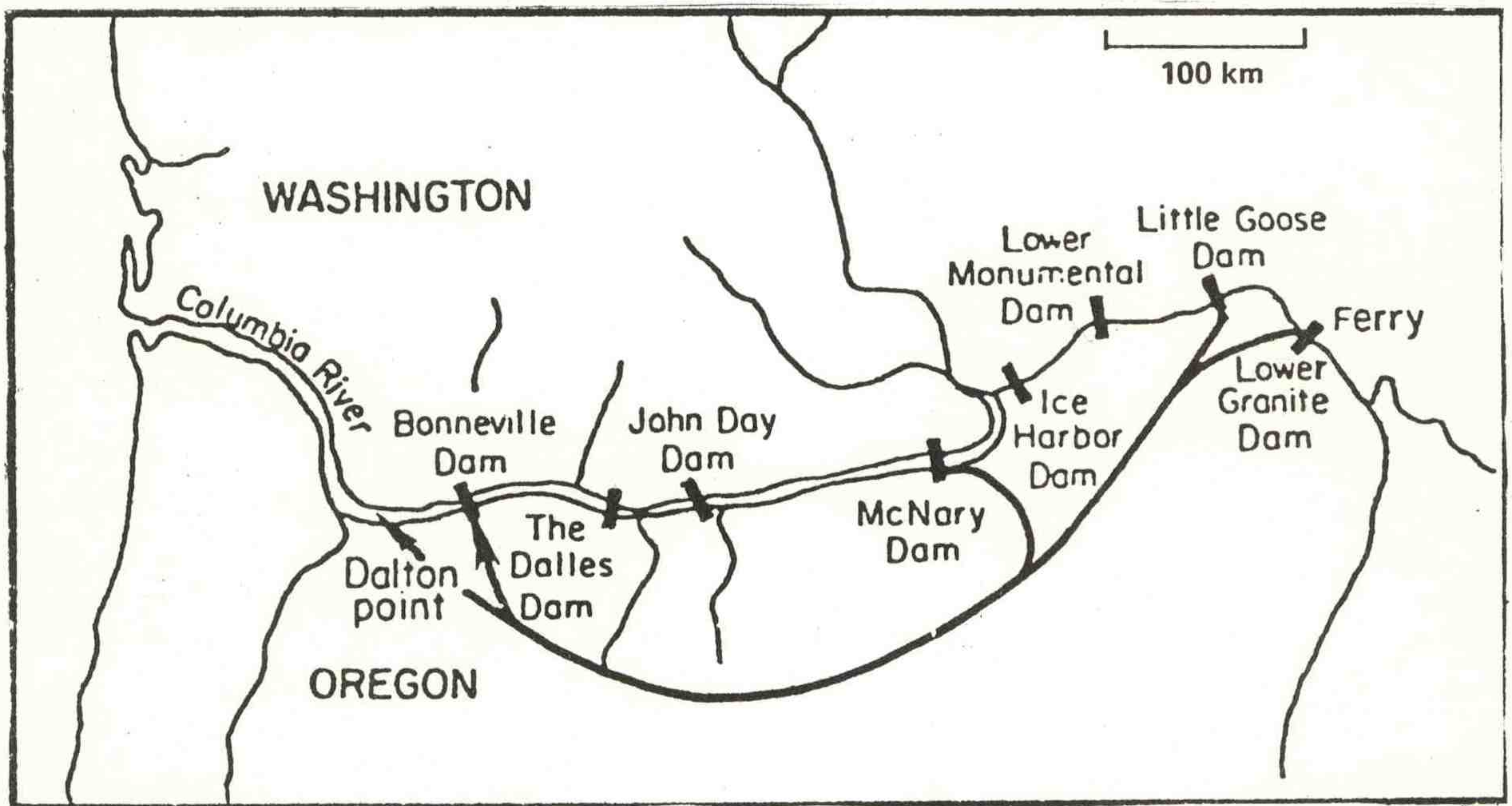


Figure 2.--Transportation routes and release locations for chinook salmon and steelhead collected at Little Goose, Lower Granite, and McNary Dams.

River. Initial prototype studies were conducted at Bonneville Dam in 1977 and 1978. Favorable results led to more extensive testing at McNary Dam in 1978 and 1979.

LABORATORY STUDIES

The laboratory studies were conducted in an oval flume--0.91 m (3.0 feet) wide, 2.1 m (7.0 feet) deep, and 4.88 m (16.0 feet) long (Ruehle et al. 1978). Three 50 hp pumps provided the capability of circulating water through the flume at velocities up to 2.44 m/s (8.0 feet/s).

Various types of screen materials were tested in the flume. They included flat bar screens designed by NMFS; commercially manufactured wedge bar screens of various porosities (hereafter termed Johnson Screen¹); and a standard screen of crosswoven mesh (similar to that used on the STS). Fish of various lengths were subjected to each type of screen and examined for injuries such as descaling. In addition, tests were conducted with various types of debris to determine the self-cleaning tendencies of each type of screen and how readily each could be cleaned by backflushing or other methods.

From the results of these tests, the flat bar screen and the Johnson screen materials were chosen for testing in the turbine intakes at Bonneville and McNary Dams.

¹ Reference to trade names does not imply endorsement by the National Marine Fish. Service, NOAA.

FIELD STUDIES

The economic and practical feasibility of guiding downstream migrant salmonids out of a hydroelectric turbine intake using a passive fish screening system depends upon a number of factors:

1. The water velocity and guiding angle of the screen must be compatible with the size and swimming capabilities of the fish as computed using vector analysis (Kemeny et al. 1959).

2. The fish should be concentrated near the turbine intake ceiling so only a small amount of the total flow needs to be intercepted with the guiding device to guide a large percentage of the fish (75 to 85%).

3. The debris load in the river should allow a reasonable amount of operating time before the screen requires cleaning.

4. In addition, specific design considerations are necessary so the screening system will not endanger or seriously obstruct the operations of the dam.

Based on the results of the laboratory studies, we believed that fish could be guided safely out of the turbine intakes at both Bonneville and McNary Dams. Vertical distribution curves (Appendix A) established from previous research studies (Long 1968; 1975) indicated that fish-guiding devices that would intercept the upper 3.05 to 4.57 m (10.0 to 15.0 feet) of water at the intake gatewell could guide 80 to 90% of the salmon and steelhead at Bonneville Dam and 75 to 80% of these fish at McNary Dam.

Description of Experimental Equipment

Figure 3 is a transverse section through a turbine intake in a typical hydroelectric dam in the Columbia River. Each turbine has three such intakes. Each of the intakes is constructed with a gatewell that allows a bulkhead gate to be lowered into the intakes so the turbine can be unwatered for maintenance or repair. Fish guiding devices are installed within the intakes via these gatewells. The dimensions of the intakes at the gatewell are about 6.5 m (21.0 feet) wide and 15.5 m (51.0 feet) high.

The water velocities in each of the three intakes of a turbine unit are dissimilar depending upon the design of the turbine. In addition, the intake velocities vary between dams due to the size and shape of the intakes and the hydraulic head on the project. Maximum water velocities in the intakes at Bonneville and McNary Dams are 1.28 m/s (4.2 feet/s), and 1.83 m/s (6.0 feet/s), respectively.

The first bar screen tested was installed in Bonneville Dam by NMFS in 1977. Figure 3 shows the placement of the screen in the intake. The face of the bar screen was constructed of 0.32 cm (1/8 inch) x 2.54 cm (1.0 inch) steel bars placed on edge with a 0.48 cm (3/16 inch) space between them allowing a 60% open area (Fig. 4). The bar screen was slightly narrower than the width of the intake, 6.5 m (21.0 feet) and was 1.5 m (5.0 feet) long. In operation, the face of the bar screen intercepted the upper 1.07 m (3.5 feet) of flow within the intake or only 7.8% of the total area.

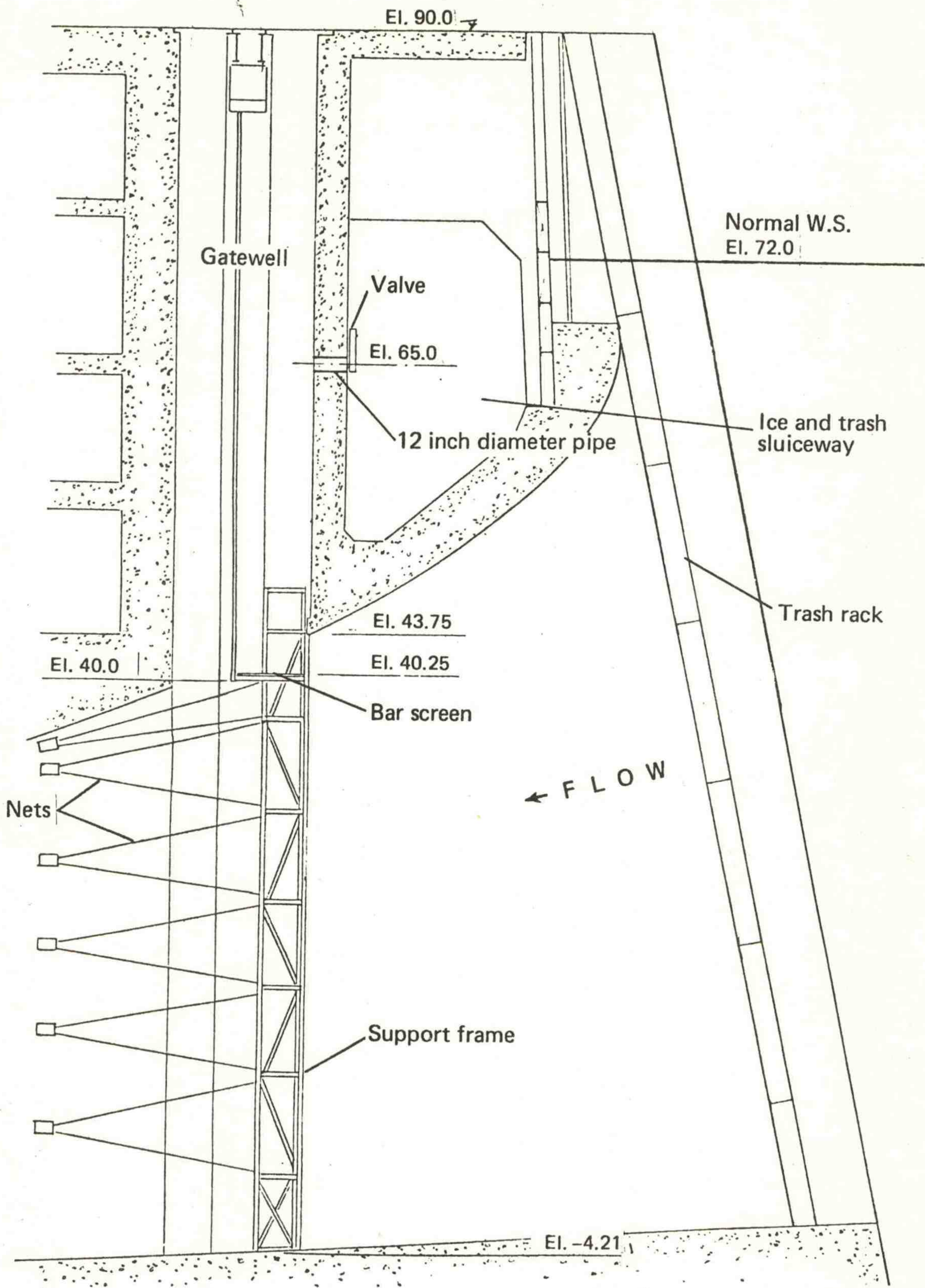


Figure 3.--Typical turbine intake at Bonneville Dam showing first prototype bar screen in position to guide fish out of intake and into gatewell.

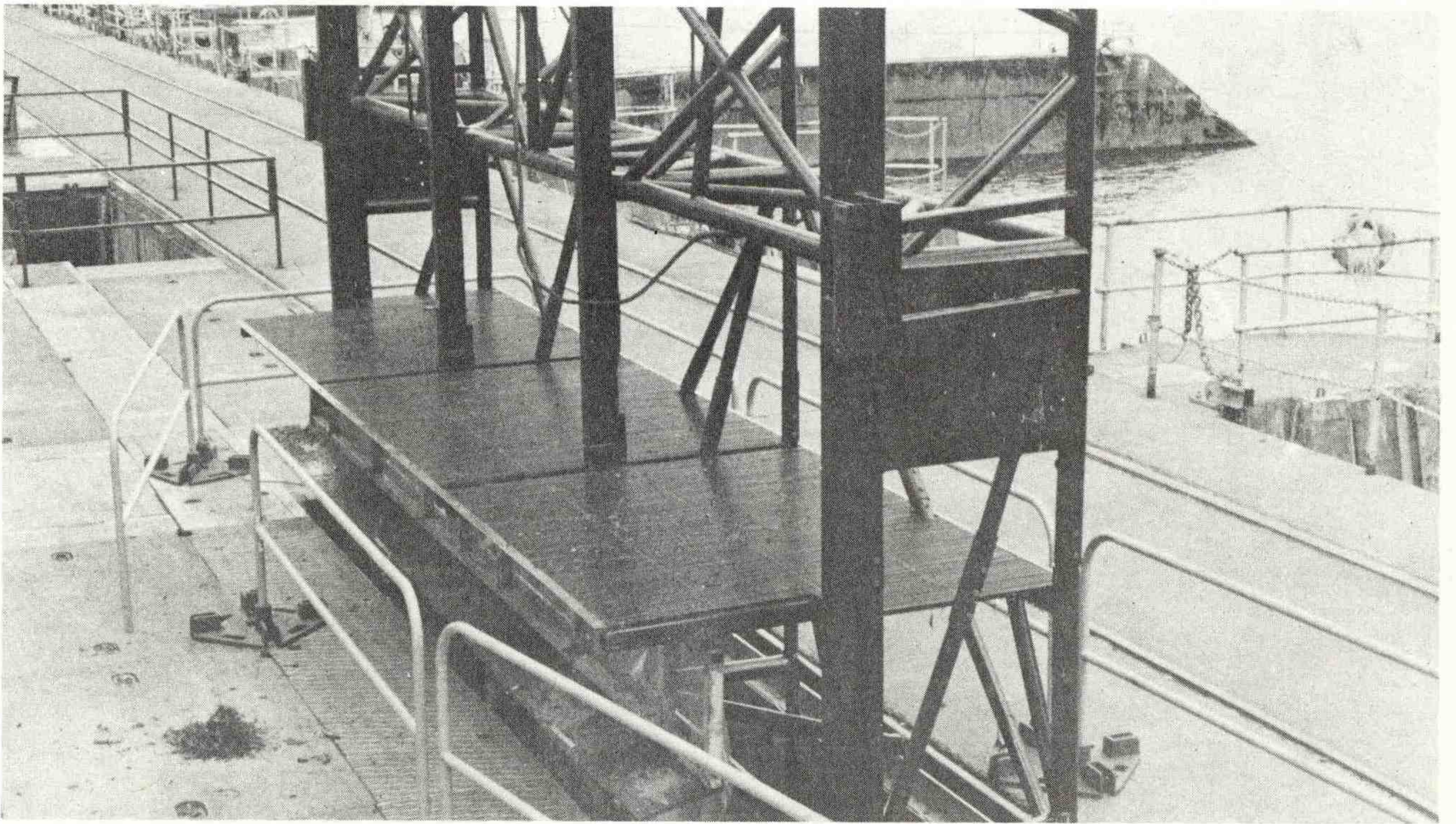


Figure 4. Bar screen tested in a turbine intake at Bonneville Dam in 1977–78.

Based on the favorable results of the 1977 tests at Bonneville Dam, a more advanced bar screen design was tested at McNary Dam. Because fingerlings are not as concentrated in the upper flows of the intakes (see Appendix A) of McNary Dam as they are at Bonneville Dam, a two-part bar screen system was designed. One section was attached to a trash rack [trash rack deflector (TD)] and the other was installed in the gate slot [gatewell deflector(GD)]. Figure 5 shows the placement of the GD in the gate slot and the TD on the trash rack.

The screen material on the GD and TD was Johnson Screen wire (No. 93 profile) made of 304 stainless steel with a 0.127 cm (0.05 inch) space between the wires. This configuration provides a 36% open area (porosity). The GD was 5.94 m (19.5 feet) wide (slightly less than the width of the intake) and 3.04 m (10.0 feet) long.

For experimental purposes, the GD (Model I) was designed so the panels at the downstream end could be placed at a different angle-to-flow than the panels at the upstream end (Fig. 6). After the GD was placed in position in the intake, the upstream panels could be operated, at 10° angle increments, through a range from a plus 20° to a minus 30° from horizontal.

The TD, 5.52 m (18.0 feet) wide by 6.10 m (20.0 feet) long, was attached to the downstream side of a trash rack section by means of a special hinged bracket. The downstream end of the TD could be raised until it touched the ceiling of the intake or be lowered until the face of the screen was parallel to the flow entering the intake. This was accomplished with an existing 100-ton gantry crane.

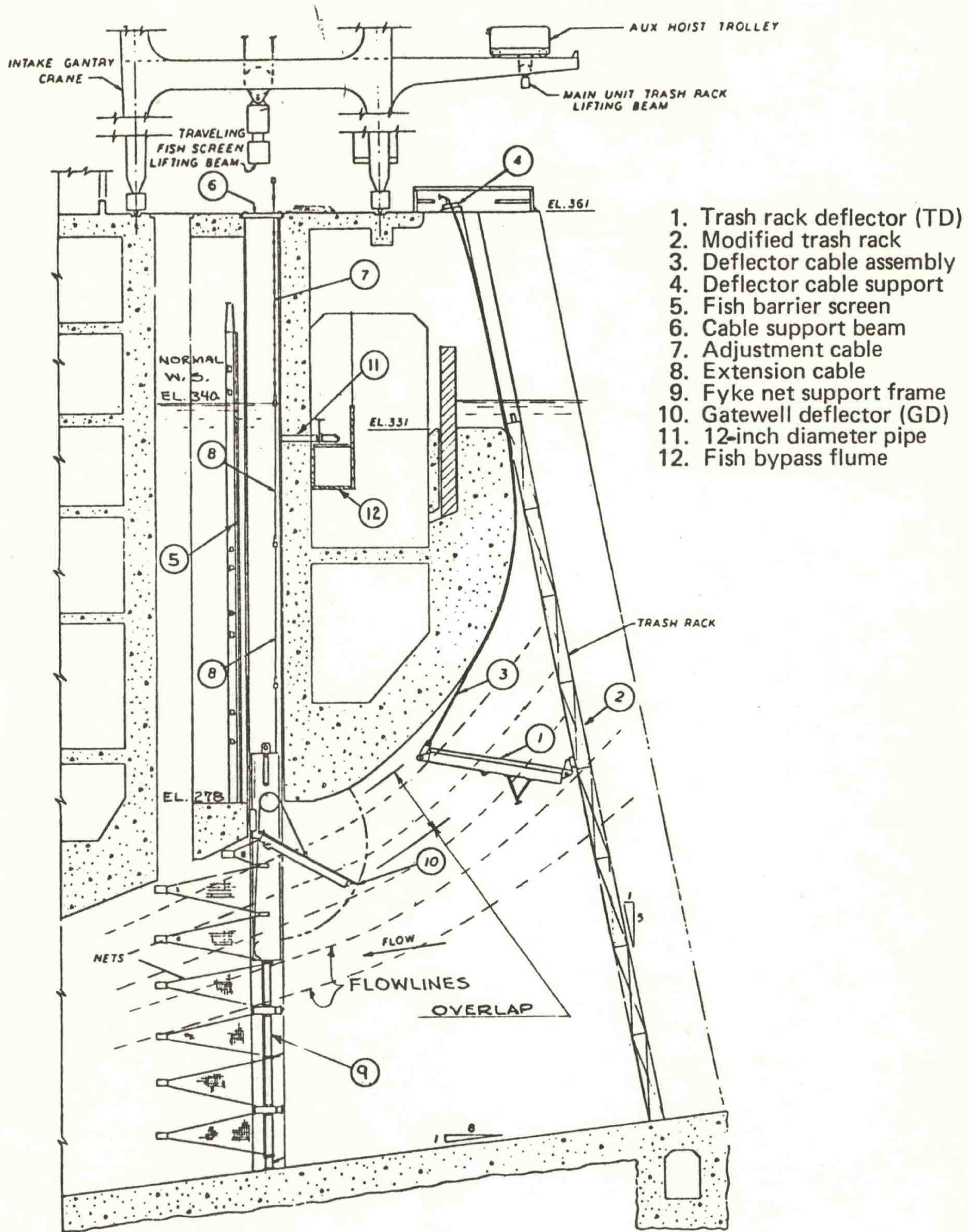


Figure 5.--Typical turbine intake at McNary Dam showing deployment of gatewell deflector and trash track deflector bar screens.

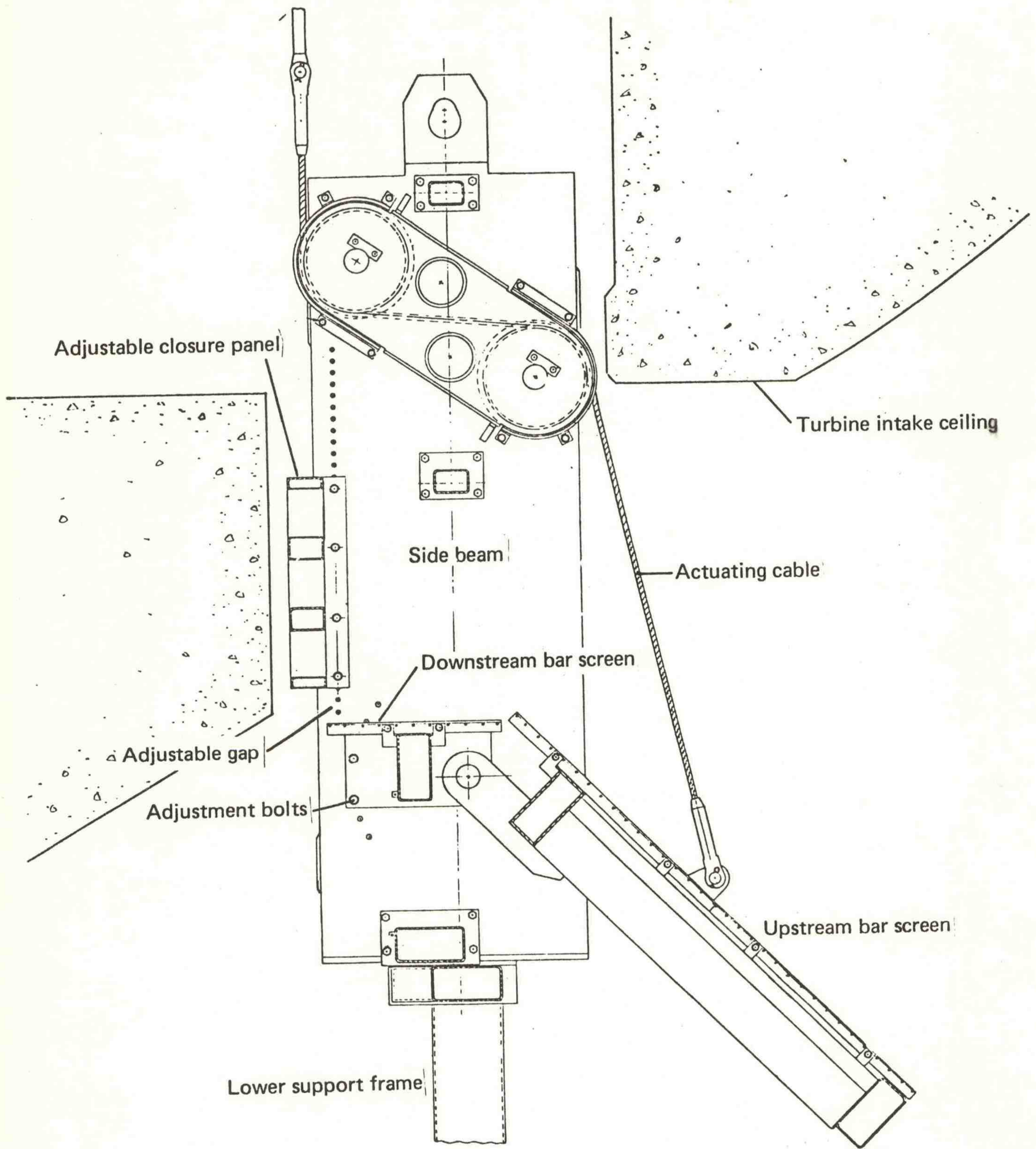


Figure 6.--Model I gatewell deflector tested at McNary Dam in 1978.

Following the tests at McNary Dam in 1978, the CofE redesigned the GD (renamed Model II) so that the upstream and downstream panels were joined together by a single frame (Fig. 7). The overall length of the GD was increased to 4.88 m (16.0 feet) so that a greater percentage of the flow could be intercepted without increasing the angle-to-flow. The dimension of the TD remained the same. The bar screens were moved into fish-guiding position by use of cables actuated from the intake deck. In 1979, the construction costs of one prototype GD and TD assembly were \$73,500 and \$39,300, respectively, for a total of \$112,800. The 1979 price for one STS was \$112,000; however, costs based on life expectancy, routine maintenance, and repair would be much greater than for a passive screening system.

Figure 5 shows the equipment used in 1979. Three sets of bar screens (one GD and one TD=a set) were used so that all three intakes serving a single turbine could be screened. Each of the sets of bar screens utilized panels constructed of Johnson Screen wire to create different interspaces and porosities so that optimum interspace and porosities could be determined through field testing (Table 1). The support frames shown below the GD would not normally be required in an operational situation because they were only needed to support the fyke nets used for estimating the number of unguided fish. The Model II GD was designed to be operated at two elevations, 1.5 m (5.0 feet) and 2.1 m (7.0 feet) below the intake ceiling measured at the upstream side of the gatewell slot (Fig. 7).

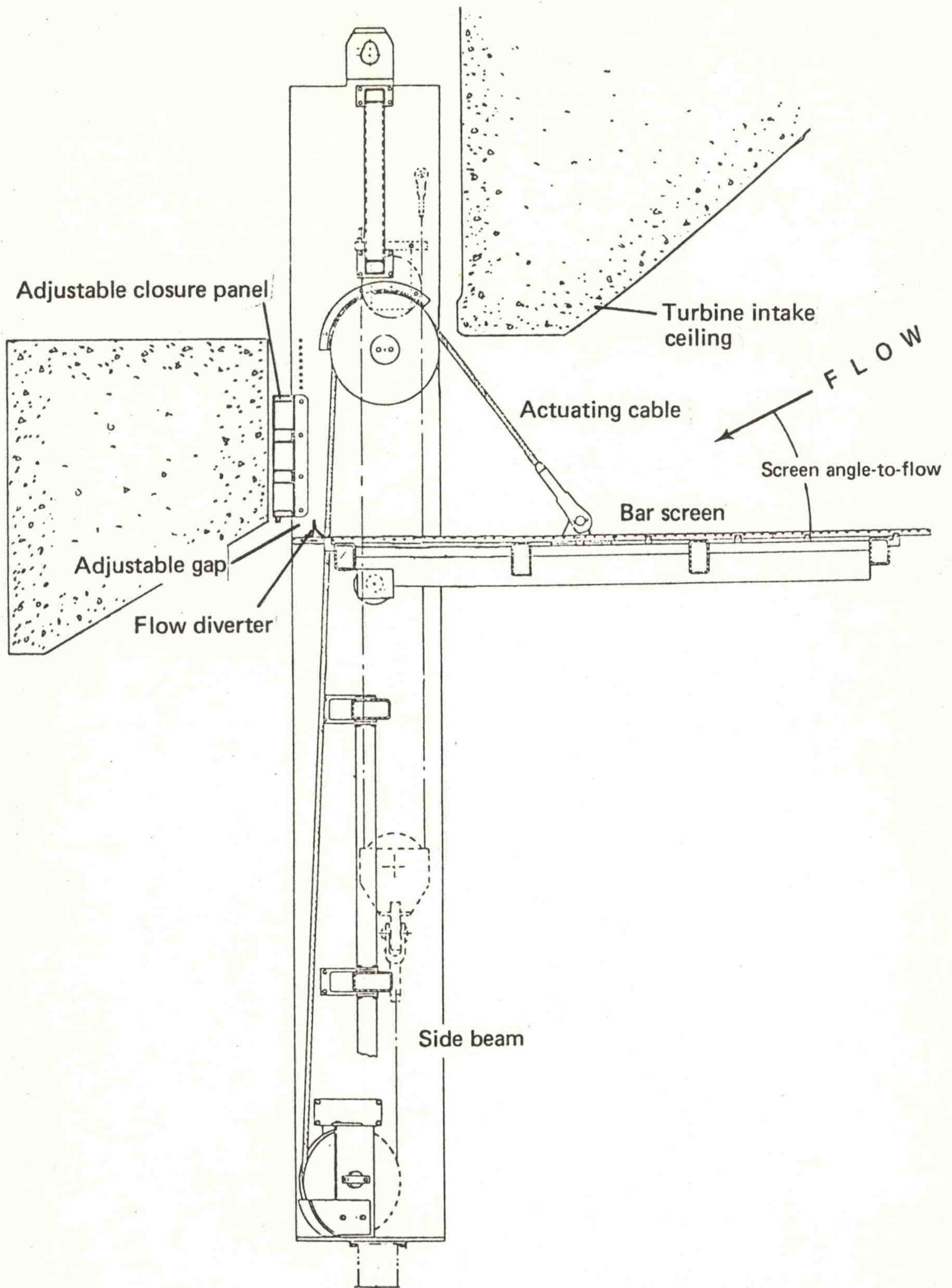
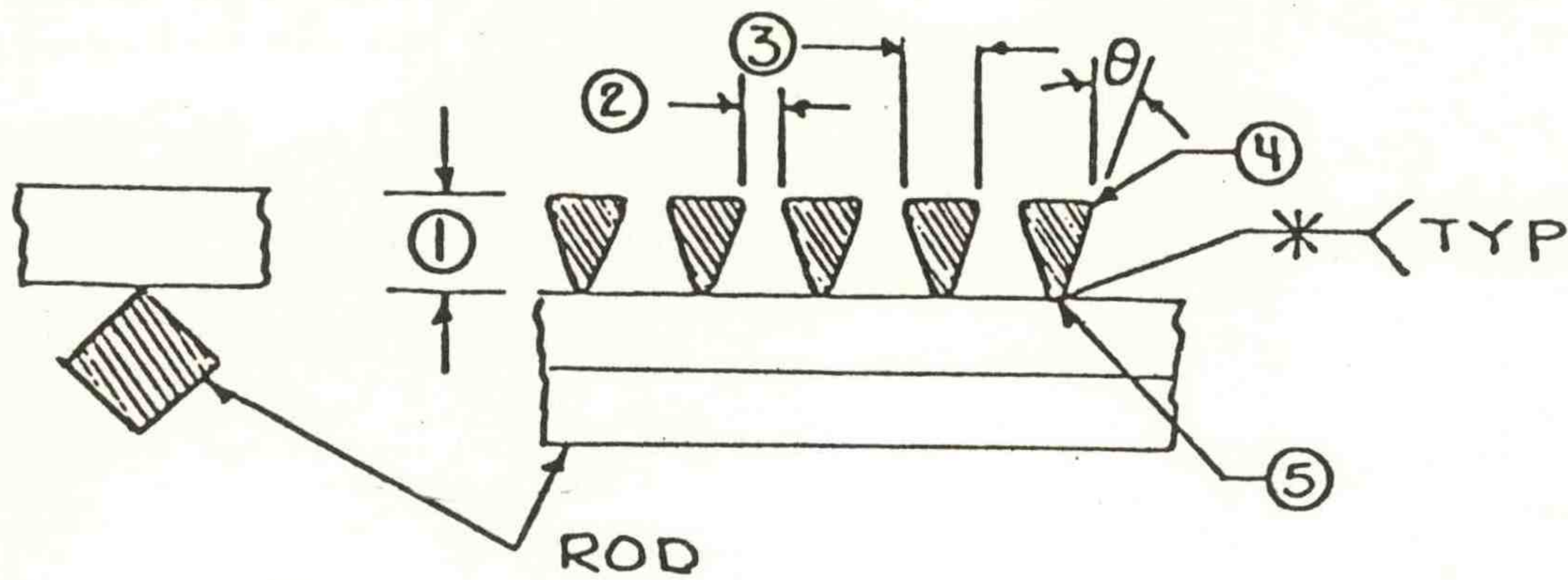


Figure 7.--Model II gatewell deflector tested at McNary Dam in 1979 shown in position, 7 feet below the intake ceiling. The device also could be set at 5 feet below the ceiling.



BAR SCREEN DETAIL

Screen panels	Dimensions mm (inches)					θ	ROD	% open area (porosity)
	(1)	(2)	(3)	(4)	(5)			
A	3.556 (0.140)	1.270 (0.050)	2.286 (0.090)	0.025 (0.010)	0.508 (0.020)	13°	12.7 φ (.50 φ)	35
B	4.623 (0.182)	2.108 (0.083)	1.905 (0.075)	0.025 (0.010)	0.508 (0.020)	7°	9.52x9.52 (.375x.375)	52
C	4.623 (0.182)	3.175 (0.125)	1.905 (0.075)	0.025 (0.010)	0.508 (0.020)	7°	9.52x9.52 (.375x.375)	62

Table 1.--Pertinent dimensions and porosities (percent open area) of bar screens tested at McNary Dam in 1979.

Experience indicated that some debris would wash off the screen rather than accumulate on the screen. Accordingly, we provided an opening or gap at the terminal end of the screen to allow the debris to pass. This, of course, also provided an escape route for fish.

To monitor the passage of fish and debris through the gap, we attached a "gap" net that strained the entire flow passing through the gap. A vertical adjustable panel was installed at the downstream end of the GD to vary the gap from 0 to 15.2 cm (0.5 foot). For some tests, we attached a small flow diverter just upstream from the opening. The purpose of the flow diverter was to reduce the escapement of fish without interfering with the passage of debris.

Methods and Procedures

To evaluate the fish-guiding device for use in turbine intakes, four basic factors were considered:

1. What percent of the fish passing through the turbine intake can the guiding device be expected to intercept (vertical distribution data)?
2. What percent of the intercepted fish are being guided [fish guiding efficiency (FGE)]?
3. Is the device capable of guiding the fish without causing serious injury or stress?
4. Can the device operate effectively with the expected debris loads?

The methods used for evaluating the bar screens at Bonneville and McNary Dams were similar. Because STS's were in use at McNary Dam, we were also able to obtain data for this fish-guiding method. Vertical distribution data (Appendix A) were used to determine the number of fish that could be expected to be intercepted by the bar screens and STS.

FGE for a particular test condition was computed with the formula:

$$N = \frac{100 G}{n}$$

N = FGE expressed as the percentage of the fish committed to the turbine intake that were intercepted and guided up into the gatewell.

n = The estimated number of fish committed to the turbine intake (the total of guided and unguided fish).

G = The number of fish guided into the gatewells.

To determine n , it was necessary to estimate the number of unguided fish. The fyke nets (Fig. 5) provided an estimate of the number of fish passing under the GD and the STS. Gap nets caught all of the fish escaping through the opening at the terminal end of the GD and the STS. The total number of unguided fish included the fyke net catches $\times 3$ plus the gap net catch.

The guided fish were removed from the gatewell with a specially designed dip net for enumeration and assessment of quality (Swan et al. 1979).

Procedures for conducting a typical fish-guiding efficiency test were as follows:

1. The turbine was shut down to stop the passage of water and fish through the intake.
2. The gatewell deflector frame with the fyke nets attached was installed in the intake.
3. All fish in the gatewell were removed with the dip net and released.
4. The turbine was brought back into operation to begin a test.

5. The turbine was shut down to terminate a test.
6. The guided fish were removed from the gatewell by dipnetting and counted by species.
7. The GD and net frame were removed.
8. Fish were removed from all fyke nets and counted by species.
9. Fish were removed from the gap net and counted by species.

Test durations ranged from 6 to 24 h, some exclusively during the day and some exclusively during the night. Both the design and deployment of the bar screen were important in evaluating the principle for guiding fish. Some of the parameters that were examined included various guiding angles for the GD and TD; water velocities approaching the screens; screen porosity; wire interspace dimensions (between bars); a two-part system versus a one-part system (GD only); and the amount of intake flow intercepted [GD positioned 1.5 m (5.0 feet) or 2.1 m (7.0 feet) below intake ceiling].

In addition to determining FGE, we examined guided fish for signs of descaling and, at McNary Dam, measured swimming performance to determine if the fish were significantly fatigued. Fish guided by the bar screens and STS and fish that entered adjacent gatewells of their own volition (no guiding devices were present in the associated intake) were examined for descaling and swimming performance. A fish was classified as descaled if more than 10% of their scales were missing. The swimming performance tests were conducted with the use of a swimming stamina chamber (Thomas et al. 1964).

During tests conducted to assess the efficiency of backflushing as a method of cleaning the bar screens, debris was allowed to accumulate on the GD for a few hours to 7 days. To assess the extent of accumulated debris,

the turbine was shut down, the GD removed, and either a picture was taken or a visual estimate was made of the accumulated debris. The GD was then lowered, backflushed for a few minutes, and removed again for comparative photographs or observations. Backflushing was accomplished by raising the leading edge of the GD to about a 40° to 50° angle above horizontal (approaching contact with the intake ceiling). A reverse flow through the bar screen occurred when the GD was in this position.

Results

Bonneville Dam

During the initial phase of the testing at Bonneville Dam, FGE's for the bar screen approached maximum expected values for some species. The FGE's for spring chinook and coho salmon fingerlings were as high as 70%. This indicated that nearly 100% of the intercepted fish were being successfully guided from the turbine intake (based upon vertical distribution data curves - Appendix A). It was also noted that the condition of these fish was not adversely affected. The descaling rate for fingerlings collected with the GD was not significantly greater than that for fish that entered gatewells volitionally.

Screen porosity tests conducted during this first phase of testing indicated that FGE was related to screen porosity. Test results showed that the FGE for spring chinook and coho salmon fingerlings dropped 28 and 22%, respectively, when the porosity of the GD was reduced from 35 to 0% (total occlusion). However, when the porosity was reduced from 65 to 35%, a reduction of similar magnitude did not occur. This implied that a screen porosity of something less than 35% was unacceptable. On the other hand, the 65% porosity screen could theoretically tolerate a 50% debris plugging before reduced FGE would occur.

The results of the tests at Bonneville Dam provided the basis for improving the design of the passive screening system and justified testing the improved system at McNary Dam.

McNary Dam

The tests at McNary Dam were directed toward evaluating the two-part bar screen by determining those parameters that would maximize FGE while maintaining low levels of stress or injury. The results of all tests conducted are tabularized in Appendix B. The following summarizes the best results in terms of bar screen design and deployment.

Bar Screen Porosity and Interspace.--Tests in 1978 with a 35% porous GD and TD showed that overlapping the devices by only 1.2 m (4.0 feet) (overlap defined in Fig. 5) caused a significant reduction in FGE indicating a severe disruption of flow. Tests in 1979 showed that screens having 52 and 62% porosity had consistently higher FGE's than those having a 35% porosity. In addition, the higher porosity GD and TD could be overlapped by as much as 1.5 m (5.0 feet) without a reduction in FGE.

Screens having an interspace of 3.2 mm (0.125 inch) gilled excessive numbers of lamprey ammocoetes. However, an interspace of 2.1 mm (0.083 inch) only caused gilling in intakes having the highest water velocities, and then primarily only at the terminal 0.6 m (2.0 feet) of the GD. An interspace of 1.3 mm (0.05 inch) (35% porosity) showed little evidence of gilling. We speculate that reducing the interspace of the 52% screen from 2.1 mm (0.083 inch) to 1.8 mm (0.07 inch) may eliminate gilling. By using the same wire size, porosity will be reduced only 4%; i.e., from 52 to 48%, and FGE will probably not be affected.

Bar Screen Deployment.--The size of fish to be guided influenced the deployment of the bar screen. For the purpose of discussion, we can divide the fish into two groups--those > 70 mm in length and those <70 mm in length.

For fish >70 mm in length, the following observations can be made:

1. Where the angle of the screen-face to flow (angle-to-flow) exceeded 45° , excessive impingement (at least 2%) was noted. At shallower angles-to-flow, the percentage of fish intercepted by the GD alone is significantly fewer than desired. Therefore, both the GD and TD are required to obtain FGE's equivalent to the STS at McNary Dam.

2. Escapement of fish through the 15.2 cm (0.5 feet) gap at the terminal end of the scoop was reduced to 3% or less (all species considered) by employing the flow diverter and by raising the GD to the upper elevation. Even closing the gap completely to eliminate escapement proved feasible in that FGE was not impaired, and the rate of accumulation of debris on the GD was not increased.

3. A significantly higher FGE occurred during daylight hours, as shown in Figure 8. Because the bar screen is located in an area of constant darkness, a visual response is unlikely. Apparently, however, the fingerling salmonids enter the turbine intake more surface oriented during daylight hours; and, therefore, a higher percentage are intercepted by the bar screen. In the biological evaluation of this type of system, it is important that the diel behavior of the fish be considered to obtain accurate and meaningful data.

4. Best FGE was obtained when the GD (52% porosity) and TD (62% porosity) were used together with a 0.6 m (2.0 feet) overlap. At this setting, the angle-to-flow of both screens was estimated to be 30° . With this deployment, the FGE's for chinook salmon and steelhead were equal to that obtained with the STS. However, bar screens guided significantly fewer sockeye salmon than the STS (Fig. 9).

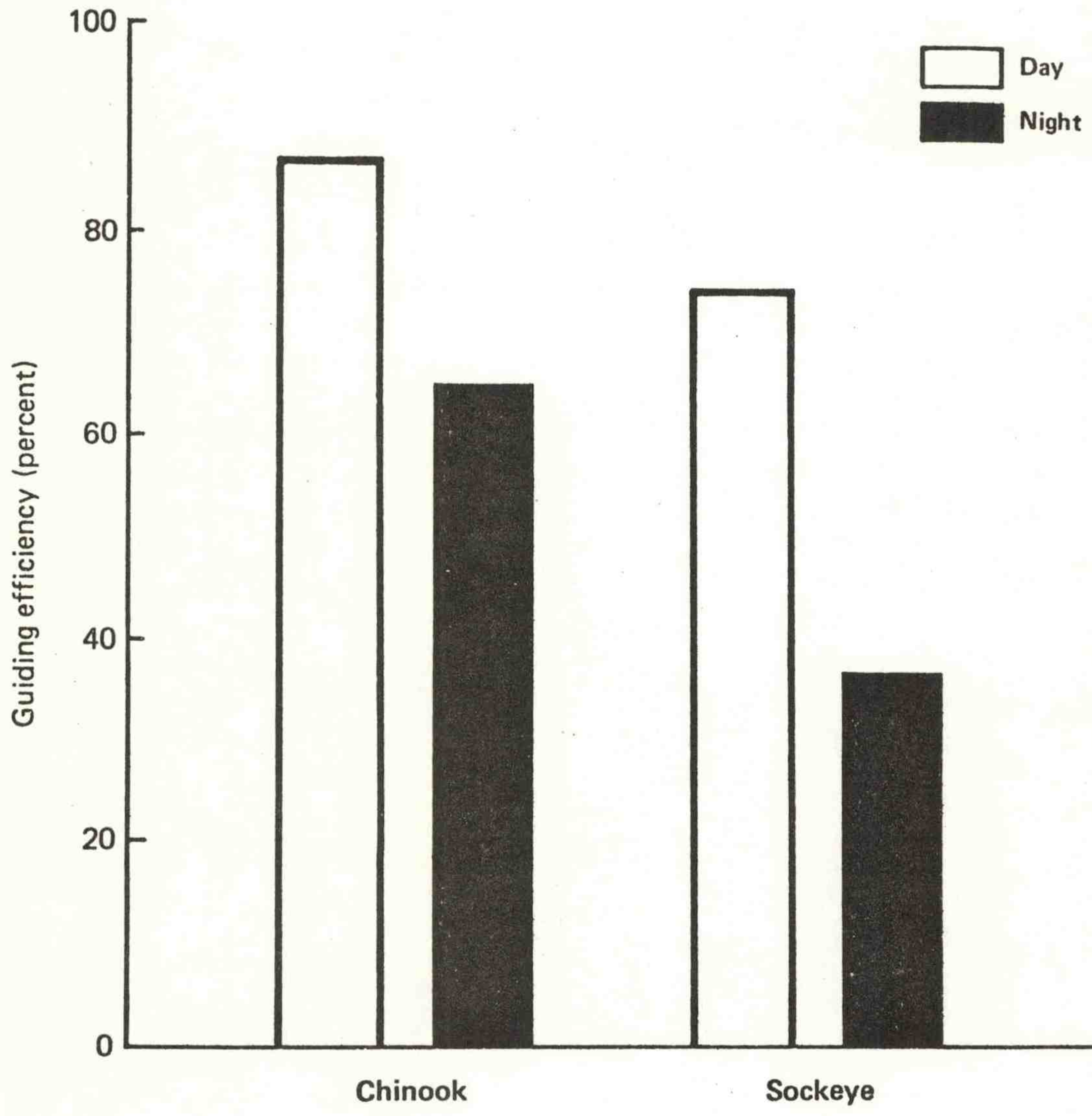


Figure 8.--A comparison of day and night fish guiding efficiencies for chinook and sockeye salmon fingerlings obtained with a passive screening system in a turbine intake at McNary Dam in 1978.

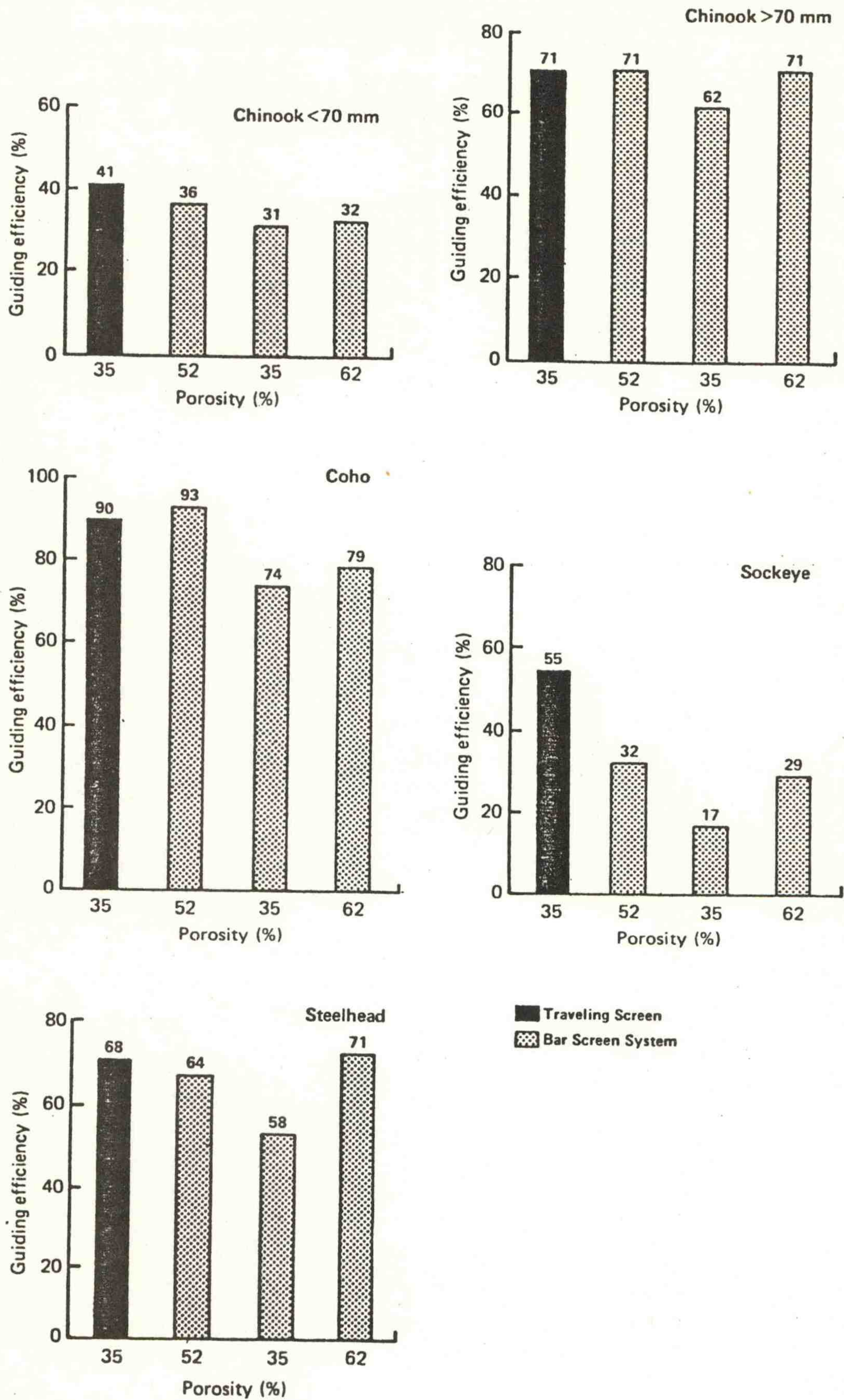


Figure 9.--Comparison of fish-guiding efficiency obtained with the submersible traveling screen and the passive bar screens (McNary Dam, 1979).

5. Percent of descaled fish (all species) was low for both the bar screen and the STS, and it was not significantly higher than the percent of descaled fish entering gatewells volitionally.

6. Chinook salmon guided by either the bar screen or the STS were not significantly fatigued by comparison with chinook salmon entering gatewells volitionally.

For fish <70 mm in length, impinging was a problem. Small chinook salmon fingerlings ranging from 35 to 70 mm in length were impinging on the GD in significant numbers during routine tests. The combination of guiding angle-to-flow and approach velocities apparently required swimming speeds in excess of the capabilities of these small fish.

According to Greenland and Thomas (1972), fall chinook salmon ranging from 34 to 40 mm in length are capable of swimming 0.18 m/s (0.6 feet/s) for 9 minutes. In general, the wild fish entering the turbine intakes were about this size in early May, but as the season progressed, the average size of the fish increased.

A series of tests were initiated on June 5 with the objective to reduce or eliminate impingement by reducing the screen angle-to-flow and reducing approach velocities (Table 2). Vector analysis was used to predict the required swimming speed for any combination of screen angle's and water velocities. As shown in Table 2, impingement was reduced or eliminated when required swimming speeds did not exceed 0.37 m/s (1.2 feet/s). Guiding angles of 30° and approach velocities as high as 0.7 m/s (2.3 feet/s) were successfully negotiated by the fish. Under this test condition, calculations show that the GD and TD together were straining about 19.82 m³/s (700.0 feet³/s) of water.

Test Series ^A	Date	Water velocity		Guiding angle (degrees)	Required swimming velocity ^C		Observed impingement (%)
		approaching the GD ^B (m/s)	(feet/s)		(m/s)	(feet/s)	
1	6/5 to 6/10	0.94	3.1	30	0.49	1.6	19.0
2	6/5 to 6/10	0.61	2.0	30	0.30	1.0	6.0
3	6/5 to 6/10	0.67	2.2	30	0.34	1.1	1.0
4	6/13 to 6/16	0.94	3.1	30	0.49	1.6	5.0
5	6/13 to 6/16	0.61	2.0	20	0.21	0.7	0.0
6	6/13 to 6/16	0.67	2.2	30	0.34	1.1	1.0
7	6/19 to 6/20	0.70	2.3	30	0.37	1.2	0.0
8	6/19 to 6/20	0.46	1.5	30	0.21	0.7	0.0
9	6/19 to 6/20	0.52	1.7	30	0.27	0.9	0.0

A Each test in a series was replicated two to five times.

B Computed approach velocities based on ambient intake velocity and bar screen porosity.

C Swimming velocities given are calculated minimums required if fish are to avoid impingement.

Table 2.--Observed impingement of fish <70 mm in length for various combinations of estimated water velocities and guiding angles for the McNary gatewell deflector - 1979.

Backflushing of Bar Screens.--For experimental purposes, the CofE gantry crane was used to backflush the GD's and TD's. We have been advised that implementing the backflush method of cleaning would be very expensive where numerous sets of bar screens are employed. For example, McNary Dam, with 14 turbines, would require 42 separate sets of screens.

During fish-guiding tests, debris accumulation on the face of the screen was negligible due to the relatively short duration of a test (24 h or less). Consequently, special long-term tests were conducted. These debris studies were designed to determine: (1) the length of time of continuous operation required to cause a serious accumulation of debris on the screens, and (2) the effectiveness of backflushing in eliminating the debris.

Figures 10 and 11 show the typical amount of debris accumulation after a 7-day period of operation and the amount of debris retained by the screen following a 10-min period of backflushing. Several 7-day tests were conducted; all yielded similar results.

Obviously the rate of accumulation of debris on the screen depends upon the debris load in the river at the time. However, we estimate that a conservative backflush rate would be once every 24 h. Such a rate would maintain the bar screens in a nearly clean condition most of the time.

CONCLUSIONS AND RECOMMENDATIONS

The passive bar screen appears to be a viable method for guiding fish. With proper design and deployment, this method can be used to guide salmonids as small as 35 mm in length.

However, it is more limited in application than the STS. Whether the bar screen is suitable for use at a dam will depend upon: (1) the vertical distribution of the fish, (2) the minimum size of fish encountered, and (3) the ambient water velocities in the intake.

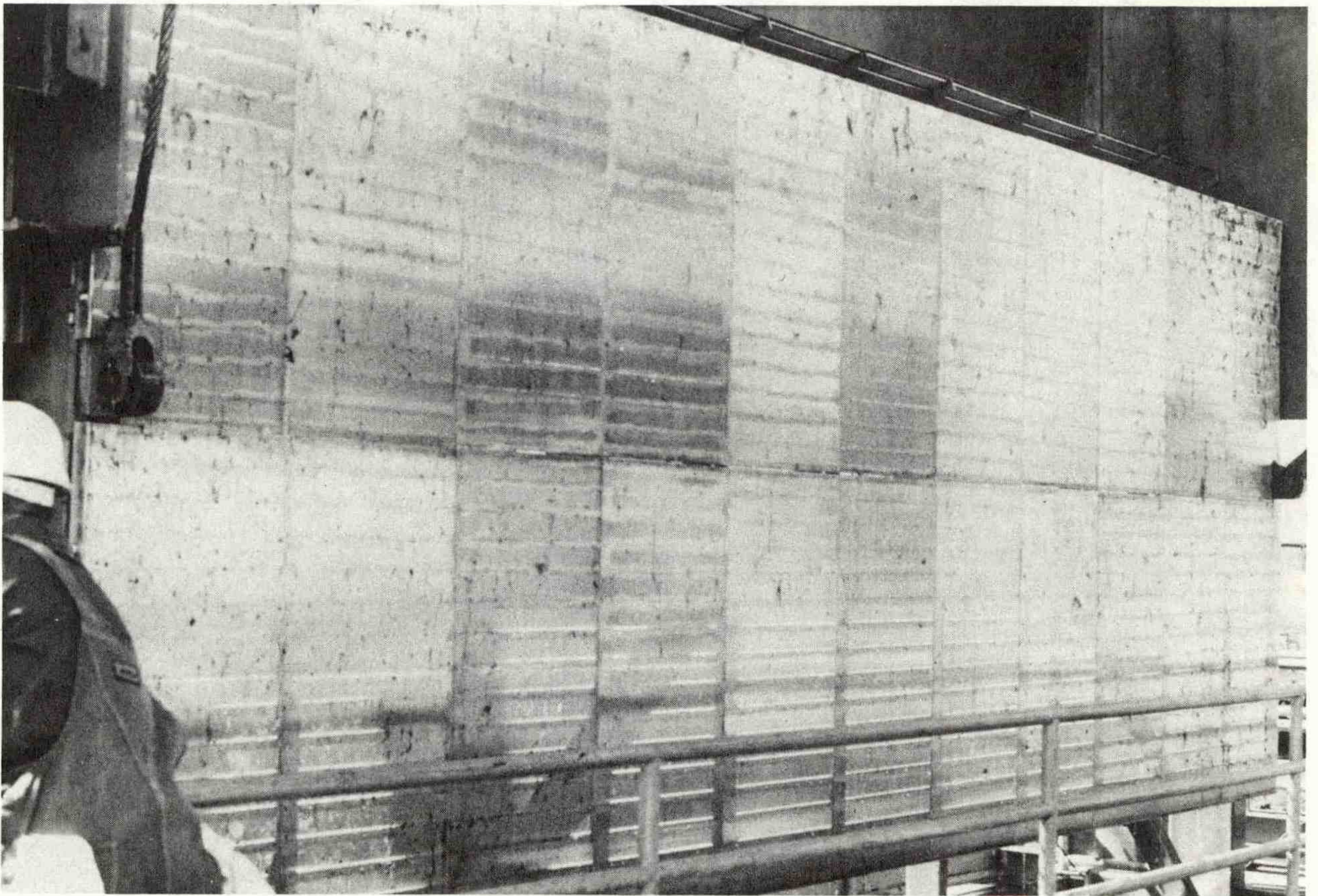
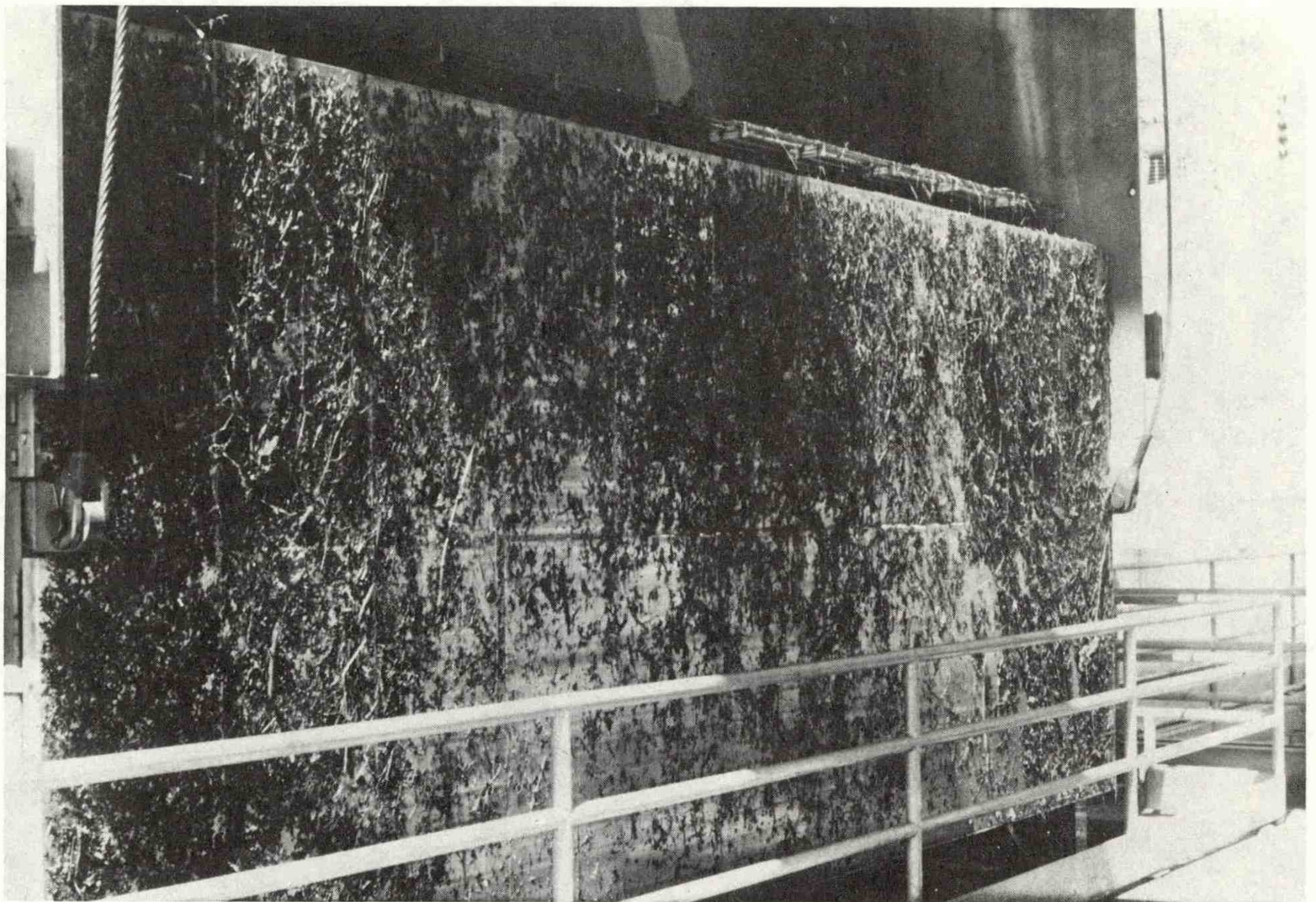


Figure 10 (top). Accumulation of debris on bar screen after 7 days of continuous operation in turbine intake at McNary Dam. The bar screen was subsequently lowered into position and backflushed for 10 minutes (see Fig. 11).

Figure 11 (bottom). A 10-minute period of backflushing removed virtually all of the 7-day accumulation of debris from the bar screen (see Fig. 10).

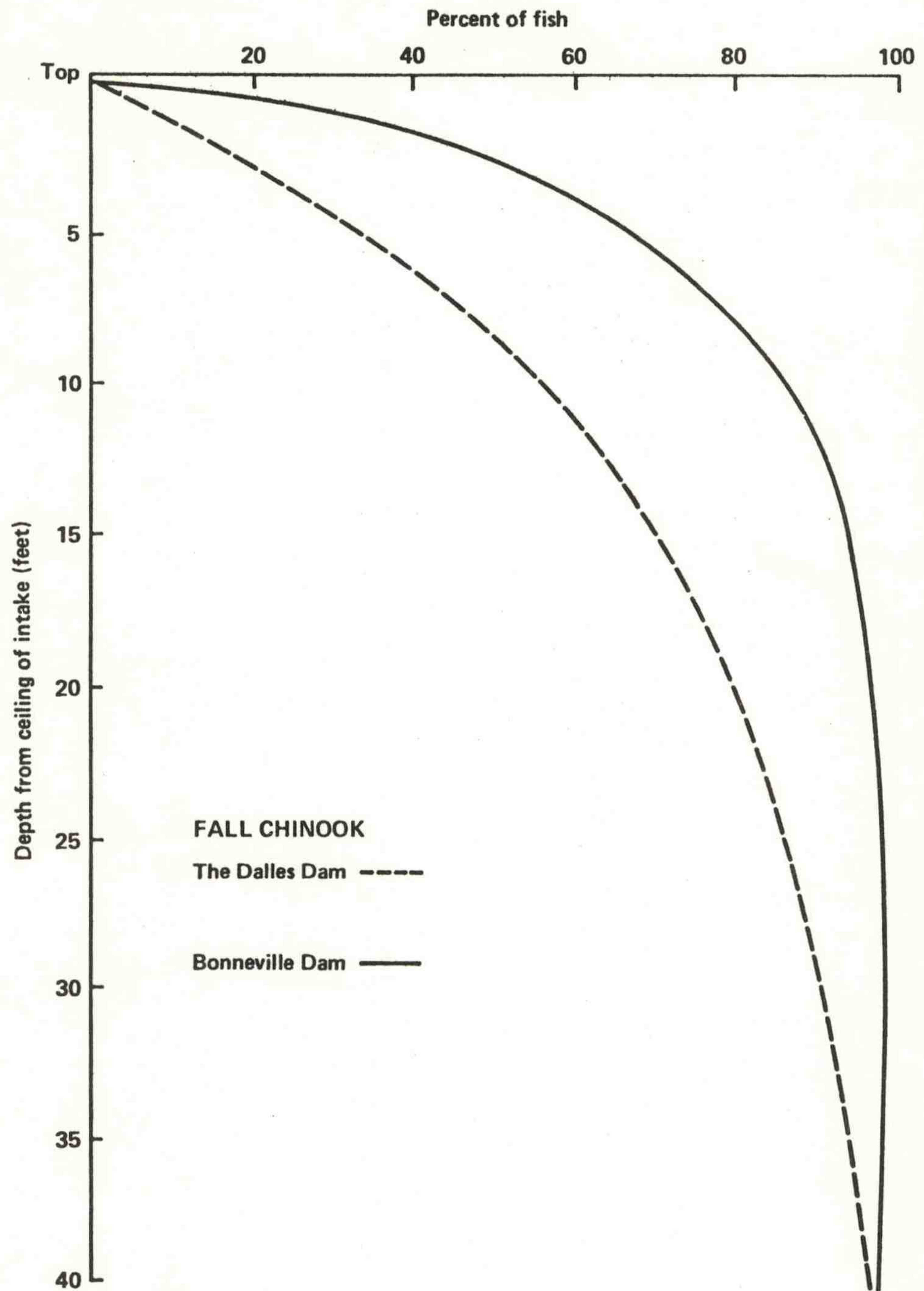
A method for intermittent cleaning of accumulated debris is a necessary component of a passive fish-guiding device. Because implementing the backflushing method is presently considered too costly, alternative methods should be considered, and the more promising of these evaluated under field conditions.

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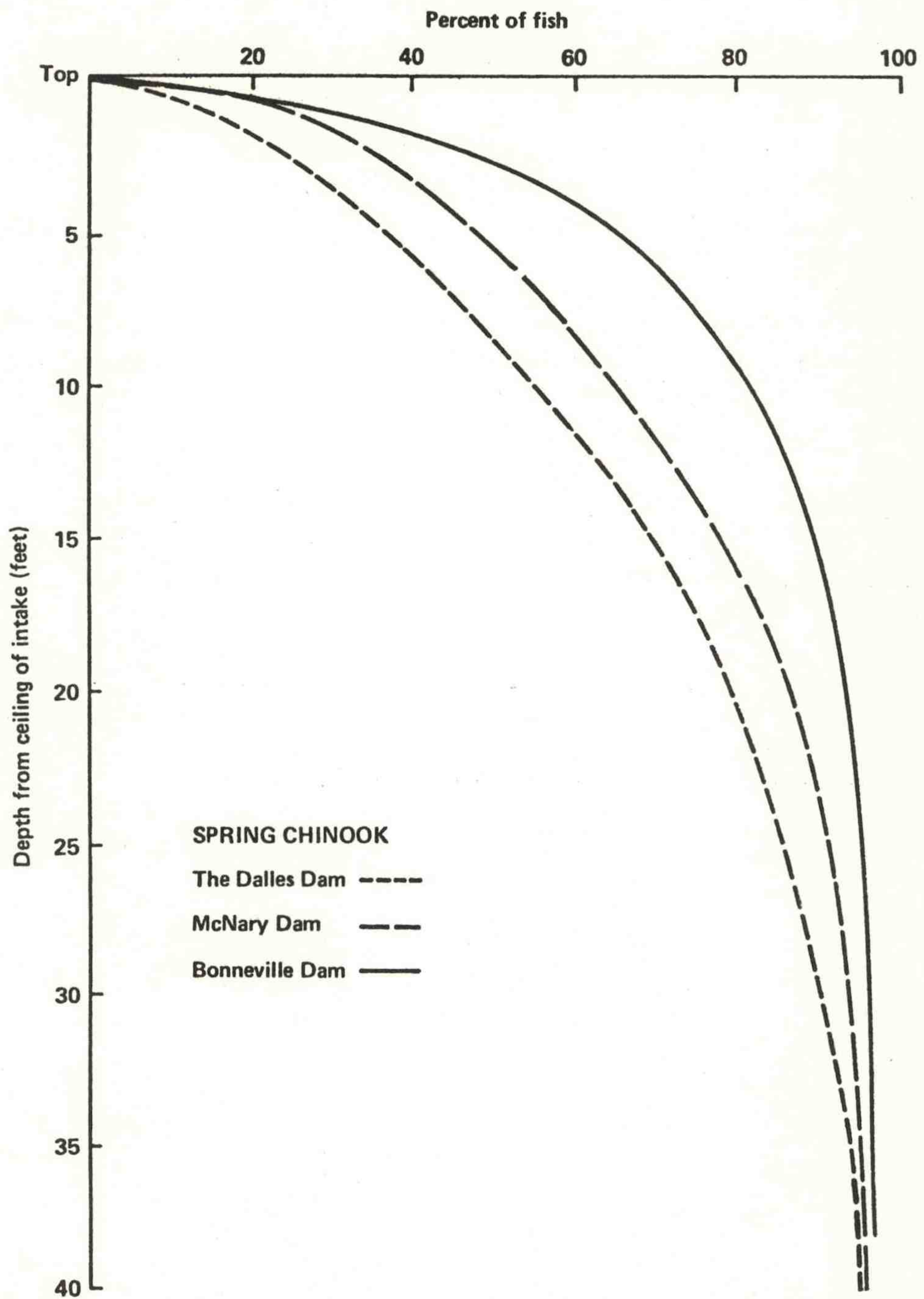
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APPENDIX A

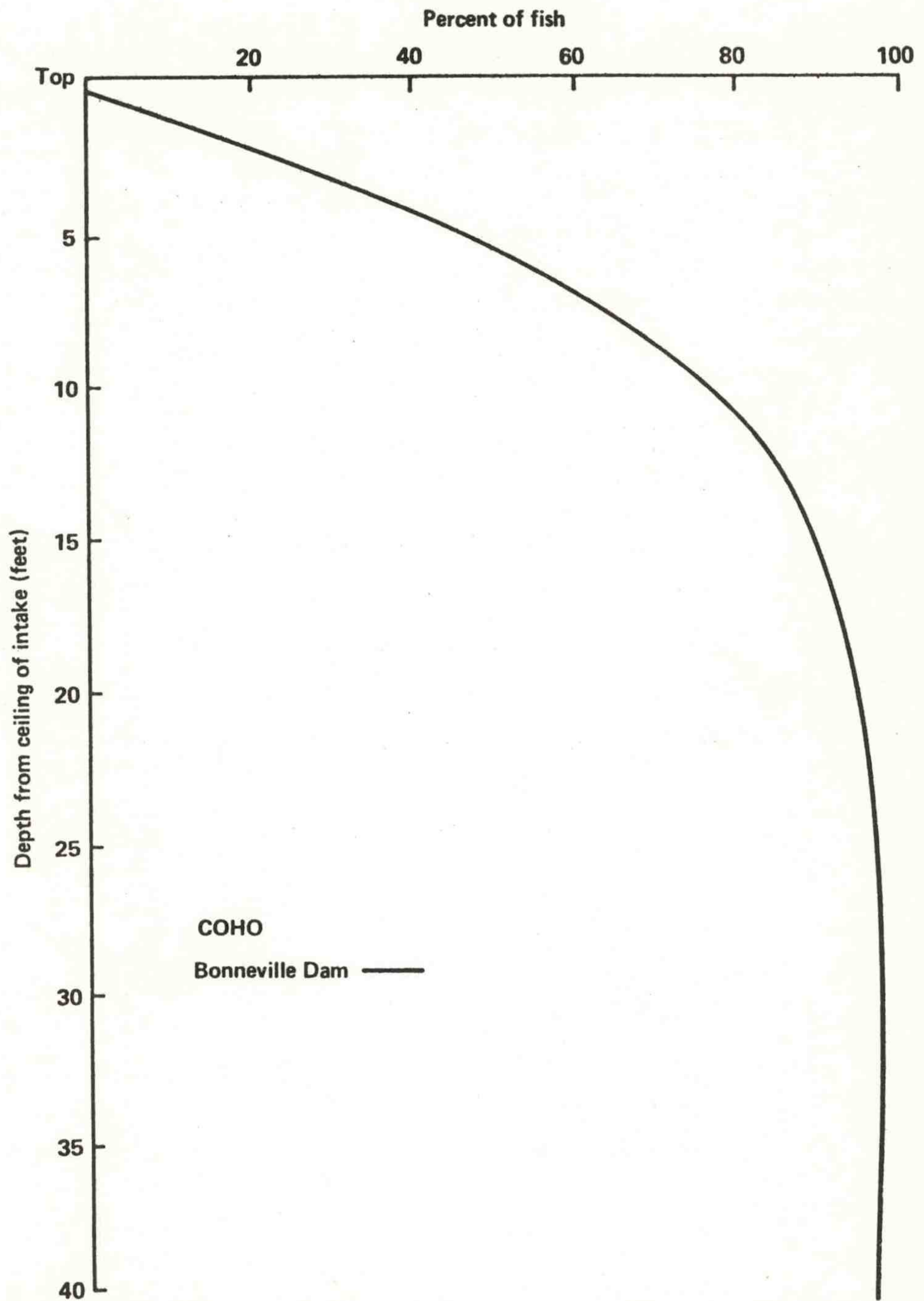
VERTICAL DISTRIBUTION DATA



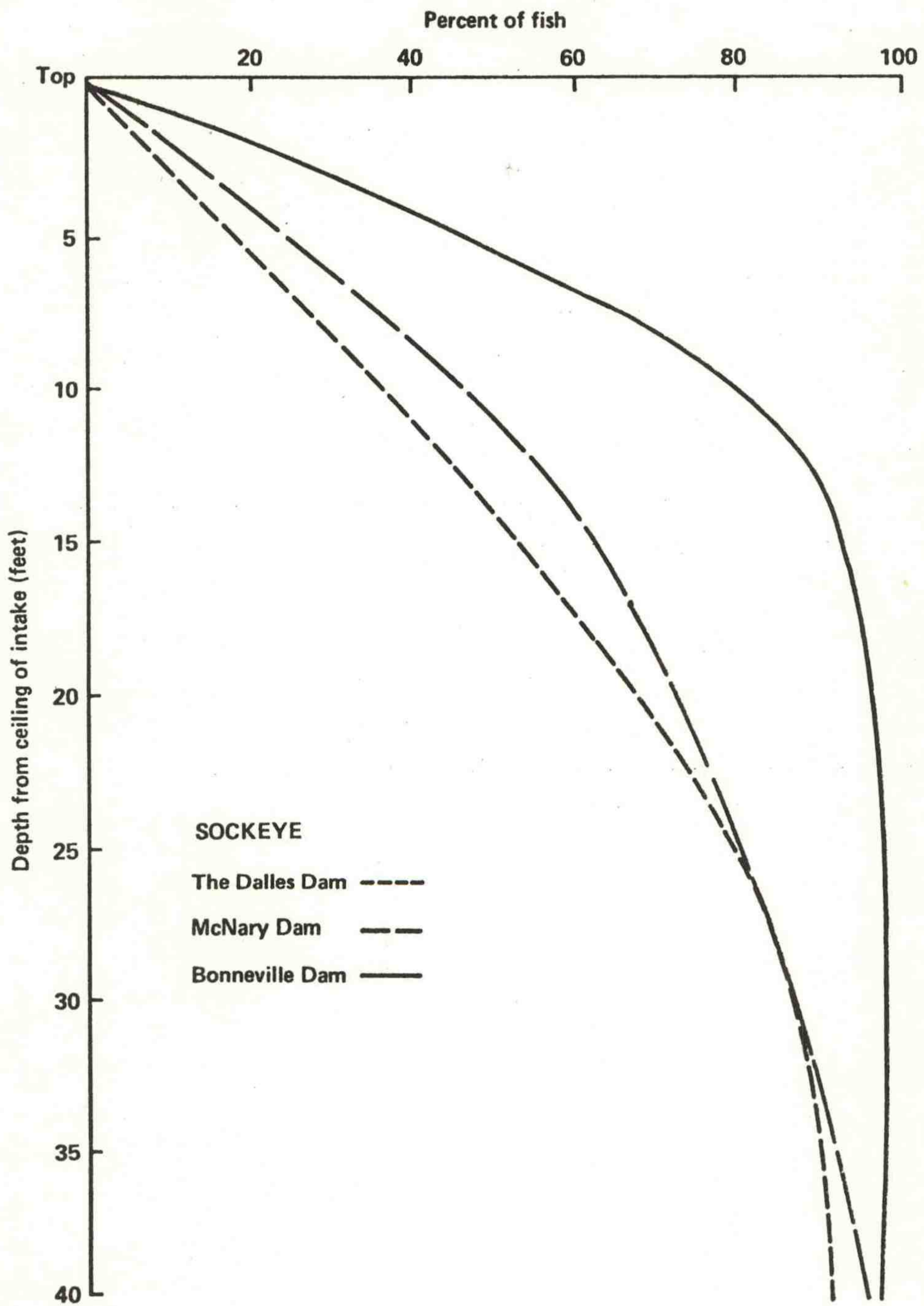
Vertical distribution of fall chinook salmon fingerlings in turbine intakes of Bonneville Dam (1975) and The Dalles Dam (1960).



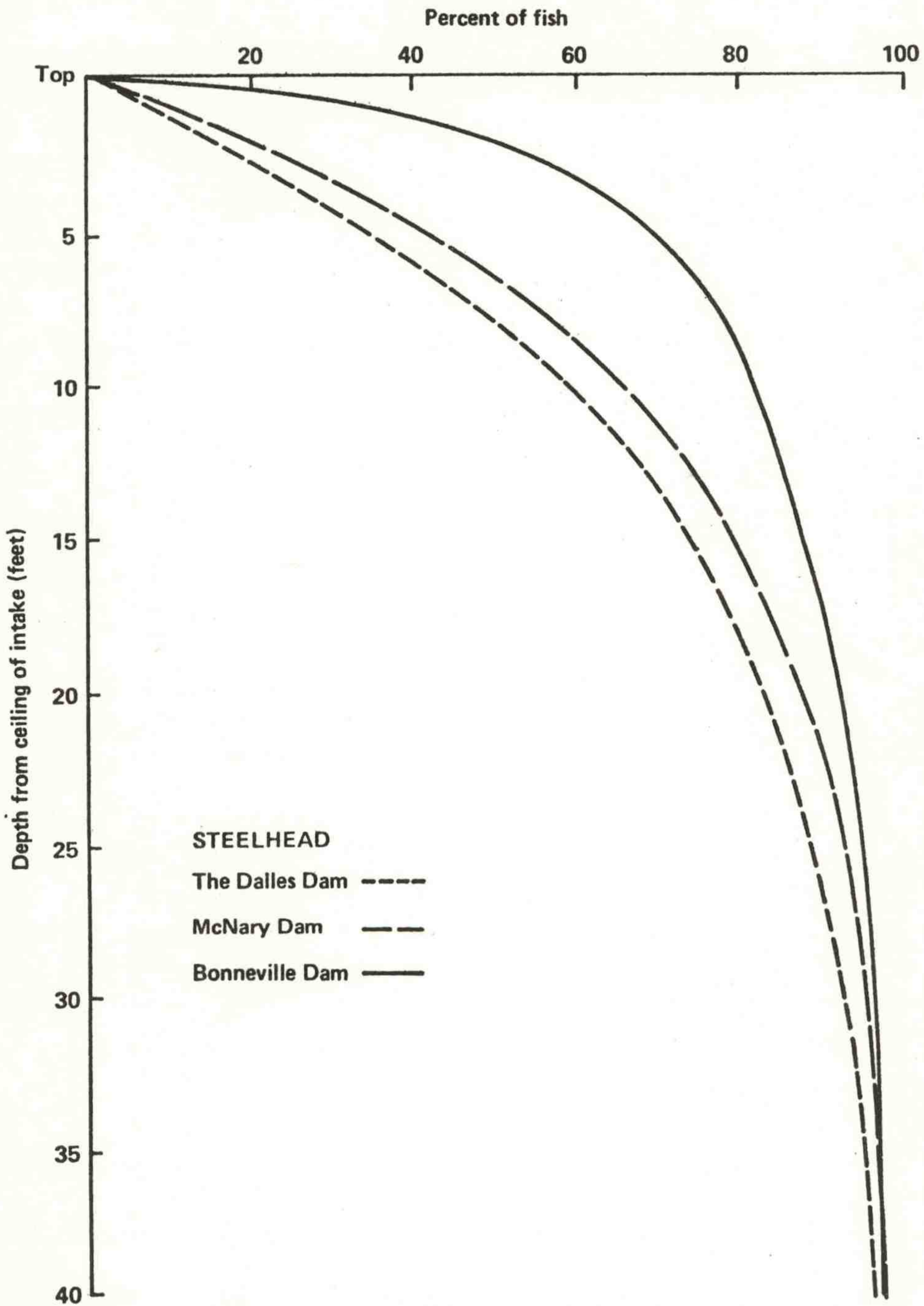
Vertical distribution of spring chinook salmon fingerlings in turbine intakes at Bonneville Dam (1975), The Dalles Dam (1960) and McNary Dam (1961).



Vertical distribution of coho salmon fingerlings in turbine intakes of Bonneville Dam (1975).



Vertical distribution of sockeye salmon fingerlings in turbine intakes of Bonneville Dam (1975), The Dalles Dam (1960) and McNary Dam (1961).



Vertical distribution of steelhead trout fingerlings in turbine intakes of Bonneville Dam (1975), The Dalles Dam (1960) and McNary Dam (1961).

APPENDIX B

DATA FOR TEST SERIES 1-13

Traveling Screen

Gatewell Deflector	Gatewell 5A				Gatewell 5B				Gatewell 5C				Gatewell 4B						
	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Fyke net catch	Gap net catch	Gatewell catch	Total catch			
Trashrack Deflector	7	4	15	26	16	2	13	31	42	0	2	8	10	65	3	205	273	75	76
Chinook > 70mm	94	132	152	378	91	34	86	211	41	26	15	76	117	126	0	239	365	65	65
	10	142	181	333	84	17	166	267	62	139	54	138	331	75	6	128	209	61	64
Chinook < 70mm	49	157	219	425	58	66	156	280	56	71	33	135	239	39	5	210	254	83	85
	160	435	567	1162	250	119	421	789	53	236	104	357	697	305	14	782	1101	71	72
Totals	0	0	24	24	0	0	22	22	100	0	0	14	14	42	0	118	160	74	74
Steelhead	45	15	149	209	19	8	64	91	70	10	1	73	84	62	4	140	206	68	70
	39	15	135	189	13	0	94	107	88	23	5	76	104	23	2	50	75	67	69
Sockeye b/	52	34	164	250	52	17	132	201	66	39	7	97	143	29	1	132	162	80	80
	136	64	472	672	84	25	312	421	74	72	13	260	345	156	7	440	601	73	73
Coho b/																			

a/ Operating elevation 270 is the lower G.D. operating position and 272 is the upper position.

b/ No data for these conditions.

Gatewell Deflector	Bar Screens												Traveling Screen											
	Gatewell 5A				Gatewell 5B				Gatewell 5C				Gatewell 4B											
	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Incl. Gap	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Incl. Gap	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Incl. Gap	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Incl. Gap
	126	268	405	799	51	84	194	111	243	548	44	65	104	65	245	414	59	75	75	2	307	384	79	80
	237	387	708	1332	53	82	511	169	513	1193	45	60	256	128	458	842	54	162	11	570	743	77	78	
	363	655	1113	2131	52	83	651	280	756	1687	45	61	360	193	703	1256	56	237	13	877	1127	77	80	
Chinook < 70mm																								
Chinook > 70mm	84	31	174	289	60	71	69	7	114	190	62	66	29	4	96	129	74	43	0	114	157	73	73	
Steelhead	100	46	153	299	51	67	133	19	134	286	47	53	94	9	141	244	58	39	0	86	125	69	69	
Totals	174	77	337	588	57	70	202	26	248	476	52	58	123	13	237	371	64	82	0	200	282	71	71	
Socketeye	13	21	27	61	44	79	23	7	9	39	23	41	13	7	6	26	23	13	0	15	28	54	54	
Totals	42	21	39	102	38	60	65	8	10	83	12	22	29	13	15	57	13	19	0	33	52	64	64	
Coho b/																								
Totals	55	42	66	163	41	66	88	15	19	122	16	28	42	20	21	83	20	32	0	48	80	60	60	

a/ Operating elevation 270 is the lower G.D. operating position and 272 is the upper position.

b/ No data for these conditions.

Bar Screens

Traveling Screen

Gatewell Deflector	Gatewell 5A						Gatewell 5B						Gatewell 5C						Gatewell 4B					
	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Incl. Gap	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Incl. Gap	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Incl. Gap	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Incl. Gap
	214	77	598	889	67	76	318	14	396	728	54	56	275	32	685	992	69	72	126	2	367	495	74	75
	369	122	740	1231	60	70	496	30	907	1433	63	65	697	31	1029	1757	59	60	107	2	417	526	79	80
Chinook > 70mm	581	199	1338	2120	63	73	814	44	1303	2161	60	62	972	63	1714	2749	62	65	233	4	784	1021	77	77
Chinook < 70mm																								
Steelhead	94	7	156	257	61	63	75	0	114	189	60	60	26	0	196	222	88	88	49	0	106	155	68	68
	256	7	655	918	71	72	185	3	642	830	77	78	19	1	323	343	94	94	36	0	179	215	83	83
Socketeye	350	14	811	1175	69	71	260	3	756	1019	76	76	45	1	519	565	92	92	85	0	285	370	77	77
	580	20	189	789	24	26	544	11	62	617	10	12	421	50	341	812	42	48	262	47	58	367	16	29
	505	29	240	774	31	35	593	13	210	816	26	27	476	85	553	1114	50	57	191	0	226	417	54	54
Total	1085	49	429	1563	27	31	1137	24	272	1433	19	21	897	135	894	1926	46	53	453	47	284	784	36	42

a/ Operating elevation 270 is the lower G.D. operating position and 272 is the upper position.

b/ No data for these conditions

c/ With flow diverter

Gatewell Deflector	Bar Screens										Traveling Screen								
	Gatewell 5A			Gatewell 5B			Gatewell 5C b/				Gatewell 4B								
	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Z Guided Incl. Gap	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Z Guided Incl. Gap	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Z Guided Incl. Gap	
Gatewell Deflector	237	181	834	1252	67	81	528	69	589	1186	50	55	175	3	552	730	76	76	76
	71	139	713	923	77	92	246	55	523	824	63	70	321	10	1061	1392	76	77	77
Trashrack Deflector													496	13	1613	2122	76	77	77
Chinook < 70mm	308	320	1547	2175	71	96	774	124	1112	2010	55	61							
Chinook b/ < 70mm																			
Steelhead	55	5	139	199	70	72	62	3	101	166	61	63	19	0	104	123	85	85	85
	55	4	175	234	75	76	32	1	98	131	75	76	23	1	111	135	82	83	83
Total	110	9	314	433	73	75	96	4	199	297	67	68	42	1	215	258	83	83	83
Socketeye	379	32	373	784	68	52	412	33	282	727	39	43	227	1	337	565	60	60	60
	104	39	307	450	68	77	75	36	215	326	66	77	107	8	376	491	77	78	78
Total	483	71	680	1234	55	61	487	69	497	1053	47	54	334	9	713	1056	68	68	68
Coho	75	54	219	348	63	78	252	17	313	582	54	57	75	2	322	399	81	81	81
	62	49	402	513	78	88	81	18	271	370	73	78	75	0	425	500	85	85	85
Total	137	103	621	861	72	84	333	35	584	952	61	65	150	2	747	899	83	83	83

a/ Operating elevation 270 is the lower G.D. operating position and 272 is the upper position.

b/ No data for these conditions.

c/ With flow diverter.

Gatewell Deflector	Bar Screens										Traveling Screen									
	Gatewell 5A			Gatewell 5B			Gatewell 5C				Gatewell 4B									
	X Porosity < To Flow Operating el. Cap Size			X Porosity < To Flow Operating el. Cap Size			X Porosity < To Flow Operating el. Cap Size				X Porosity < To Flow									
	62 300 270 6 (Inches) ^{c/}			35 300 270 6 (Inches) ^{b/}			62 500 272 0 (Inches)				35 600									
Trashrack Deflector	X Porosity < To Flow Overlap			X Porosity < To Flow Overlap			X Porosity < To Flow Overlap				X Porosity < To Flow									
	62 300 2 (Feet)			35 300 2 (Feet)			N/A N/A N/A (Feet)				N/A N/A N/A									
Chinook > 70mm	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Z Guided Incl. Rap	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Z Guided Incl. Rap	Fyke net catch	Gap net catch	Gatewell catch	Total catch	Z Guided	Z Guided Incl. Rap		
	159	76	520	755	69	79	243	37	235	515	46	53	65	6	182	253	72	74	229	
	45	41	219	305	72	85	71	10	193	274	70	74	81	10	195	286	68	72	5	
Total	204	117	739	1060	70	81	314	47	428	789	54	60	146	16	377	539	70	73	229	
Chinook < 70mm	78	15	11	104	11	25	62	11	9	82	11	24	42	30	34	106	40	60	52	
	91	2	4	97	4	6	117	31	3	151	2	23	104	73	21	198	11	48	2	
Total	169	17	15	201	7	16	179	42	12	233	5	23	146	103	55	304	18	52	52	
Steelhead	58	3	190	251	76	77	45	2	118	165	72	73	32	0	77	109	71	71	34	
	26	4	79	109	72	76	26	3	43	72	60	64	30	0	71	101	70	70	2	
Total	84	7	269	360	75	76	71	5	161	237	68	70	62	0	148	210	70	70	34	
Socketeye	272	23	520	815	64	67	253	19	215	487	44	48	350	17	247	614	40	43	97	
	113	110	66	189	35	40	165	10	30	205	.15	20	191	11	124	326	38	41	8	
Total	385	33	586	1004	58	62	418	29	245	692	35	40	541	28	371	940	39	42	97	
Coho	97	13	420	530	79	82	97	8	180	285	63	66	13	3	75	91	82	86	71	
	29	22	182	233	78	88	68	4	186	258	72	74	16	3	98	117	84	86	1	
Total	126	35	602	763	79	84	165	12	366	543	67	70	29	6	173	208	83	86	71	
																				1
																				383
																				455
																				84
																				84

a/ Operating elevation 270 is the lower G.D. operating position and 272 is the upper position.
 b/ Two foot plywood baffle attached to the underside of the terminal end of G.D. to reduce impingement pressure.
 c/ With flow diverter

Gatewell Deflector	Bar Screens												Traveling Screen												
	Gatewell 5A				Gatewell 5B				Gatewell 5C				Gatewell 4B												
	% Porosity < To Flow		Operating el. Gap Size		% Porosity < To Flow		Operating el. Gap Size		% Porosity < To Flow		Operating el. Gap Size		% Porosity < To Flow		Operating el. Gap Size										
	52 / 300		b / 272 / 6		35 / 300		b / 272 / 6		62 / 300		35 / 300		198 / 300		35 / 600										
	(Feet)		(Inches) c /		(Feet)		(Inches) c /		(Feet)		(Inches) c /		(Feet)		(Inches) c /										
Trashrack Deflector	45	11	260	316	82	86	68	107	49	169	241	70	72	159	10	381	550	69	71	32	0	198	230	86	86
Chainok	55	10	186	251	74	78	107	126	6	126	239	53	55	81	1	168	250	67	68	58	20	41	119	35	51
Totals	84	11	431	526	82	84	49	144	3	144	196	73	75	49	3	144	196	73	75	32	0	198	230	86	86
Chainok	139	2	23	164	14	15	87	11	11	109	10	10	20	62	27	4	93	4	33	32	20	41	119	35	51
Totals	156	63	74	293	25	47	201	69	51	321	16	16	37	84	16	1	101	1	17	58	20	41	119	35	51
Chainok	16	1	82	99	83	84	23	39	0	67	90	74	74	42	0	118	160	74	74	29	0	71	100	71	71
Totals	29	0	108	137	79	79	39	0	85	124	69	69	89	6	0	50	56	89	89	29	0	71	100	71	71
Steelhead	13	1	30	44	68	70	16	1	7	24	29	29	33	16	1	146	194	3	25	58	20	41	119	35	51
Totals	58	2	220	280	79	79	78	1	159	238	67	67	67	48	0	168	216	78	78	29	0	71	100	71	71
Socketeye	389	3	159	551	29	30	288	4	158	450	35	36	36	246	20	525	791	66	69	92	8	103	203	51	55
Totals	211	3	78	292	27	28	162	4	30	196	15	17	17	146	1	96	243	40	40	92	8	103	203	51	55
Socketeye	162	3	59	224	26	28	139	2	46	187	25	26	26	139	2	46	187	25	26	92	8	103	203	51	55
Totals	762	9	296	1067	27	29	589	10	234	833	28	29	29	392	21	621	1034	60	62	92	8	103	203	51	55
Coho	6	1	76	83	92	92	16	0	53	69	77	77	77	87	3	395	485	81	82	6	0	56	62	90	90
Totals	6	1	102	109	94	94	23	1	56	80	70	71	71	71	0	208	279	75	75	6	0	56	62	90	90
Totals	0	0	18	18	100	100	3	0	12	15	80	80	80	3	0	603	764	79	79	6	0	56	62	90	90
Totals	12	2	196	210	93	94	42	1	121	164	74	74	74	158	3	603	764	79	79	6	0	56	62	90	90

a/ Operating elevation 270 is the lower G.D. operating position and 272 is the upper position.
 b/ Two foot plywood baffle attached to the underside of the terminal end of G.D. to reduce impingement pressure.
 c/ With flow diverter

Gatewell Deflector	Bar Screens						Traveling Screen															
	Gatewell 5A		Gatewell 5B		Gatewell 5C		Gatewell 4B		Gatewell 4A		Gatewell 4C											
	X Porosity < To Flow <u>52</u> Operating el. <u>272</u> Cap Size <u>6</u> (Inches) ^{c/}		X Porosity < To Flow <u>35</u> Operating el. <u>272</u> Cap Size <u>6</u> (Inches) ^{c/}		X Porosity < To Flow <u>62</u> Operating el. <u>272</u> Cap Size <u>0</u> (Inches)		X Porosity < To Flow <u>35</u> Operating el. <u>272</u> Cap Size <u>6</u> (Inches) ^{c/}		X Porosity < To Flow <u>35</u> Operating el. <u>272</u> Cap Size <u>6</u> (Inches) ^{c/}		X Porosity < To Flow <u>35</u> Operating el. <u>272</u> Cap Size <u>6</u> (Inches) ^{c/}											
Trashrack Deflector	X Porosity < To Flow <u>N/A</u> Overlap <u>N/A</u> (Feet)		X Porosity < To Flow <u>N/A</u> Overlap <u>N/A</u> (Feet)		X Porosity < To Flow <u>N/A</u> Overlap <u>N/A</u> (Feet)		X Porosity < To Flow <u>N/A</u> Overlap <u>N/A</u> (Feet)		X Porosity < To Flow <u>N/A</u> Overlap <u>N/A</u> (Feet)		X Porosity < To Flow <u>N/A</u> Overlap <u>N/A</u> (Feet)											
Chinook > 70mm	Fyke net	104	136	241	56	57	139	106	246	43	43	84	84	205	161	5	39	60	39	205	79	81
	Gatewell	13	428	600	71	74	113	176	296	59	62	45	45	142	346	4	65	68	65	415	73	84
	Total	14	564	841	67	69	252	282	542	52	54	129	129	351	507	9	104	63	104	620	82	82
Chinook < 70mm	Fyke net	133	54	198	27	33	110	22	148	15	26	143	143	189	43	13	49	24	49	105	41	53
	Gatewell	14	105	378	28	31	207	21	262	8	21	168	116	319	67	42	117	47	117	226	30	48
	Total	25	159	576	28	32	317	43	410	11	23	311	143	508	110	55	166	39	166	331	33	50
Steelhead	Fyke net	23	73	97	75	76	16	43	59	73	73	6	0	59	39	0	6	90	6	45	87	87
	Gatewell	0	52	94	55	55	36	28	65	43	45	16	0	48	73	4	16	67	16	93	78	83
	Total	65	125	191	65	65	52	71	124	57	58	22	0	107	112	4	22	79	22	138	81	84
Socketeye	Fyke net	66	53	119	45	45	39	17	56	30	30	84	3	122	29	7	32	31	32	148	74	78
	Gatewell	327	161	493	33	34	285	24	315	8	10	198	4	268	25	13	123	26	123	370	63	67
	Total	393	214	612	35	36	324	41	371	11	13	282	7	390	26	20	155	28	155	518	66	70
Coho	Fyke net	10	43	54	80	81	16	21	37	57	57	10	0	51	80	2	16		16	60	70	73
	Gatewell	14	0	35	71	71	19	25	45	56	58	23	0	51	55	4	6		6	56	82	89
	Total	24	1	78	76	77	35	46	82	56	57	33	0	102	68	6	22		22	116	76	81

a/ Operating elevation 270 is the lower G.D. operating position and 272 is the upper position.

b/ Two foot plywood baffle attached to the underside of the terminal end of G.D. to reduce impingement pressure.

c/ With flow diverter.

Gatewell Deflector	Bar Screens										Traveling Screen															
	Gatewell 5A					Gatewell 5B					Gatewell 5C					Gatewell 4B										
	Fyke net catch	Gap net catch	Gatewell catch	Total catch	% Guided	Fyke net catch	Gap net catch	Gatewell catch	Total catch	% Guided	Fyke net catch	Gap net catch	Gatewell catch	Total catch	% Guided	Fyke net catch	Gap net catch	Gatewell catch	Total catch	% Guided	Fyke net catch	Gap net catch	Gatewell catch	Total catch	% Guided	
	84	0	292	376	74	74	78	126	210	63	63	65	166	231	72	139	1	303	443	69	69	4	195	264	74	75
	78	0	214	292	73	73	84	142	230	62	62	36	113	149	76	65	4	195	264	74	74	6	234	331	71	73
	113	0	212	325	65	65	123	177	303	59	59	72	134	206	75	91	8	250	371	67	70	8	250	371	67	70
	94	0	248	342	73	73	62	185	249	75	75	65	150	215	70	113	0	257	332	77	77	0	257	332	77	77
	75	0	127	202	63	63	78	79	158	50	50	32	90	122	74	75	0	257	332	77	77	0	257	332	77	77
Trashrack Deflector	444	0	1093	1537	71	71	425	709	1150	62	62	270	653	923	71	483	19	1239	1741	71	71	19	1239	1741	71	71
Chinook > 70mm	183	2	65	250	26	26	58	28	91	35	35	94	36	130	28	107	7	66	180	37	41	5	95	210	45	49
	120	2	70	192	36	36	94	57	165	43	43	94	61	158	39	110	5	95	210	45	49	7	48	126	38	44
	130	4	43	177	24	24	123	36	173	21	21	110	32	149	21	172	27	135	334	40	49	27	135	334	40	49
	107	3	134	244	55	55	113	100	235	43	43	113	81	195	42	172	2	132	306	43	44	2	132	306	43	44
	113	0	65	178	37	37	113	41	187	22	22	133	47	181	26	172	2	132	306	43	44	2	132	306	43	44
Totals	653	11	377	1041	36	36	501	262	851	41	41	544	12	813	32	632	48	476	1156	41	45	48	476	1156	41	45
Steelhead	26	0	48	74	65	65	26	42	68	62	62	10	35	45	78	29	4	80	113	71	74	4	80	113	71	74
	36	0	43	79	54	54	36	27	63	43	43	19	28	47	60	26	0	31	57	54	54	0	31	57	54	54
	10	0	36	46	78	78	10	24	34	71	71	13	21	34	62	10	0	42	52	81	81	0	42	52	81	81
	16	0	22	38	58	58	19	28	47	60	60	0	12	12	100	23	0	46	69	67	67	0	46	69	67	67
	0	0	7	7	100	100	6	13	19	68	68	0	3	3	100	13	0	21	34	62	62	0	21	34	62	62
Totals	88	0	156	244	64	64	97	134	231	58	58	42	99	141	70	101	4	220	325	68	69	4	220	325	68	69
Socketeye	272	0	179	451	40	40	233	42	279	15	16	130	54	184	29	113	6	192	311	62	64	6	192	311	62	64
	217	0	126	343	37	37	272	74	353	20	22	168	51	219	23	220	3	203	426	47	48	3	203	426	47	48
	214	0	77	291	26	26	149	46	201	23	26	68	53	122	43	133	1	115	249	46	47	1	115	249	46	47
	143	0	54	197	27	27	149	23	174	13	14	107	35	142	25	81	1	139	221	63	63	1	139	221	63	63
	110	0	38	148	26	26	136	14	152	9	11	45	24	69	35	52	0	110	162	68	68	0	110	162	68	68
Totals	956	0	474	1430	33	33	939	199	1159	17	19	518	217	736	29	599	11	759	1169	55	59	11	759	1169	55	59
Coho d/																										

a/ Operating elevation 270 is the lower G.D. operating position and 272 is the upper position.
 b/ Two foot plywood baffle attached to the underside of the terminal end of G.D. to reduce impingement pressure.
 c/ With flow diverter.
 d/ No data for these conditions.

TEST SERIES SUMMARY

TEST SERIES	Gatewell 5A						Gatewell 5B						Gatewell 5C									
	Gatewell Deflector			Trashrack Deflector			Gatewell Deflector			Trashrack Deflector			Gatewell Deflector			Trashrack Deflector						
	Z Porosity	< To Flow	Operating Elevation	Gap Size (Inches)	Z Porosity	< To Flow	Overlap (Feet)	Z Porosity	< To Flow	Operating Elevation	Gap Size (Inches)	Z Porosity	< To Flow	Overlap (Feet)	Z Porosity	< To Flow	Operating Elevation	Gap Size (Inches)	Z Porosity	< To Flow	Overlap (Feet)	
1	62	60°	270	6	N/A	N/A	N/A	35	60°	270	6	N/A	N/A	N/A	52	60°	270	6	N/A	N/A	N/A	
2	62	50°	270	6	N/A	N/A	N/A	35	50°	270	6	N/A	N/A	N/A	52	50°	270	6	N/A	N/A	N/A	
3	62	40°	270	6	N/A	N/A	N/A	35	40°	270	6	N/A	N/A	N/A	52	50°	270	6	N/A	N/A	N/A	
4	62	30°	270	6	N/A	N/A	N/A	35	30°	270	6	N/A	N/A	N/A	52	50°	270	6	N/A	45°	5	
5	62	30°	270	2	N/A	N/A	N/A	35	30°	270	2	N/A	N/A	N/A	52	50°	270	2	N/A	45°	5	
6	62	30°	270	6	62	25°	2	35	30°	270	6	N/A	23°	1								
7	52	30°	270	6	62	25°	2	35	30°	270	6	N/A	25°	2								
8	52	40°	270	2	N/A	N/A	N/A	35	40°	270	6	N/A	N/A	N/A	62	50°	270	6	N/A	8°	1	
9	52	b/ 30°	270	6	62	30°	2	35 ^{b/}	30°	270	6	N/A	30°	2	62	50°	272	0	N/A	N/A	N/A	
10	52	b/ 30°	272	6	62	30°	2	35 ^{b/}	30°	272	6	N/A	30°	2	62	30°	272	6	N/A	30°	2	
11	52	b/ 30°	272	6	N/A	N/A	N/A	35 ^{b/}	30°	272	6	N/A	N/A	N/A	62	30°	272	0	N/A	N/A	N/A	
12	52	b/ 30°	272	0	62	30°	2	35 ^{b/}	30°	272	6	N/A	30°	2	62	30°	272	0	52	30°	2	
13	52	c/ 30°	272	0	62	30°	2	35 ^{b/}	20°	272	6	N/A	23°	1	62	30°	272	0	52	30°	2	

a/ With flow diverter.

b/ Two foot plywood baffle attached to the underside of the terminal end of G.D. to reduce impingement pressure.

c/ Four foot section of 48% open area perforated plate attached to the underside of the terminal end of G.D. to reduce impingement pressure.